



Introduction of Reinforcement Learning into Automatic Stacking of Wave-dissipating Blocks

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His research interests include simulation of wave-dissipating block installation and applications of reinforcement learning in coastal engineering.

Background

Wave-dissipating block

- Crucial for **dissipating wave energy and protecting coastal area**, are commonly installed in harbors and seawalls
- Placement determines stability and performance

Breakwater structure

- **Installation target** for blocks



Mass (t)	Weight (kN)	Volume (m ³)	Surface Area (m ²)
3.991	39.138	1.735	9.796

Fig. 1 Shake Block 4-ton variant and specifications [1]

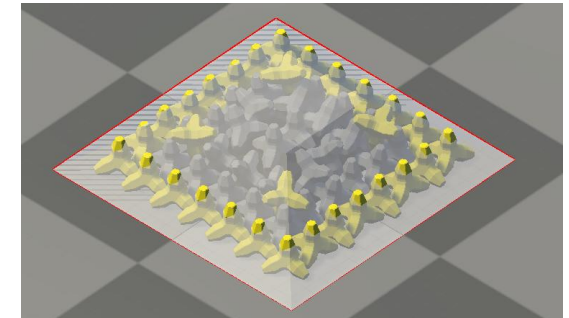
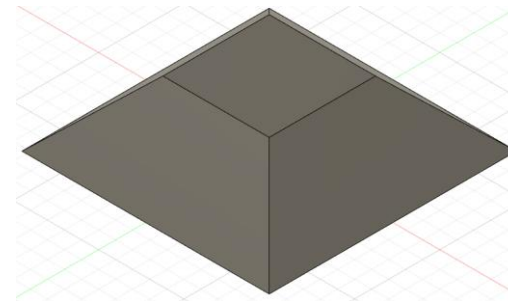


Fig. 2 Offshore breakwater model

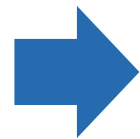
Background

Current situation of installation work for **wave-dissipating blocks**

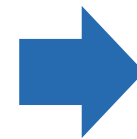
- Relies on the empirical knowledge and experience
- Trial and error on-site installation attempts
- **Time-consuming** and **costly**
- **Hard to evaluate block placement**



Placement of mat



Placement of blocks



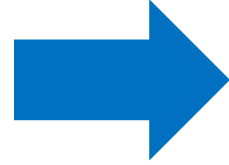
Finished construction of breakwater

Fig. 3 Construction of breakwater [2]

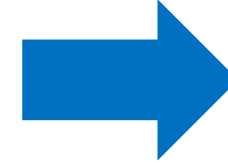
Motivation



- Manual
- Inconsistent
- Labor-intensive
- Expensive



- Automation
- Reliable
- Scalable



- Objective solution
- Adaptive
- Long term

**Artificial Intelligence (AI) has become relevant nowadays
to tackle this problem**

Related Works

Xu's Supervised CNN Approach [3]

- CNN trained on **simulation-labelled** poses

Pros

- Accurate
- Fast inference

Cons

- **Dataset** dependence
- No adaptability
- **Short-term** greedy strategy

Physics-based Heuristic Approach

- Deterministic = No adaptability
- Break under uncertainty

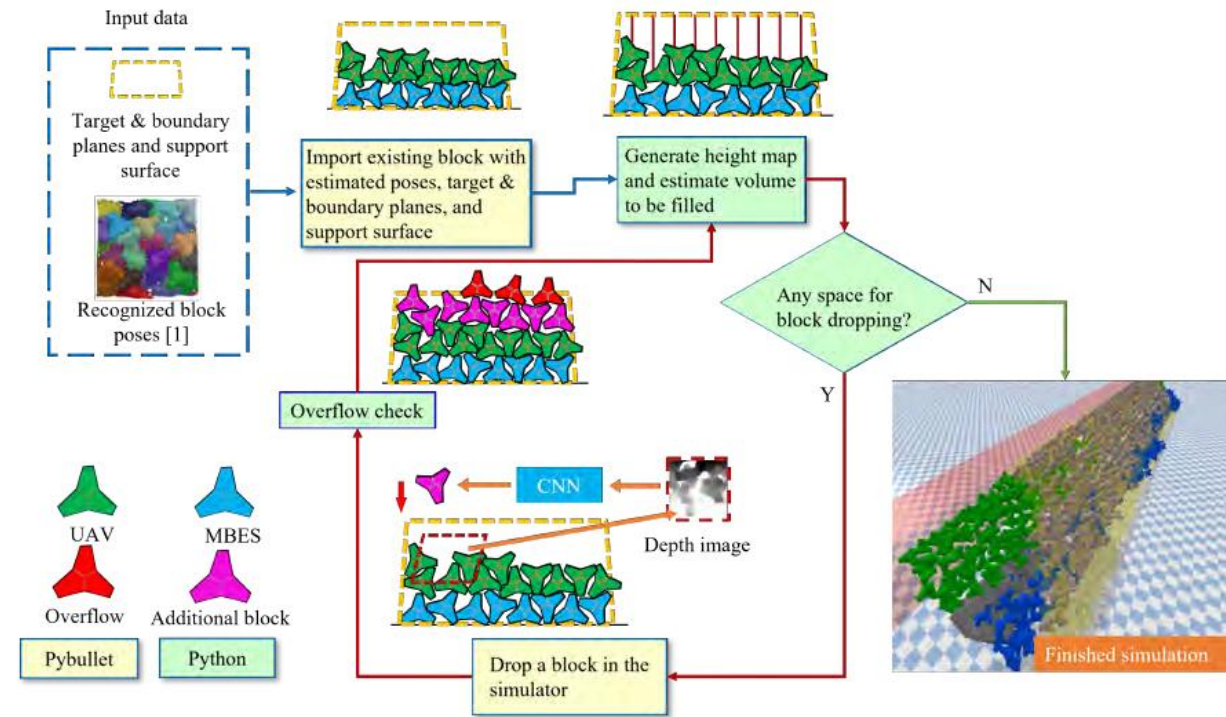


Fig. 4 Pipeline of block stacking operation

Research Gap



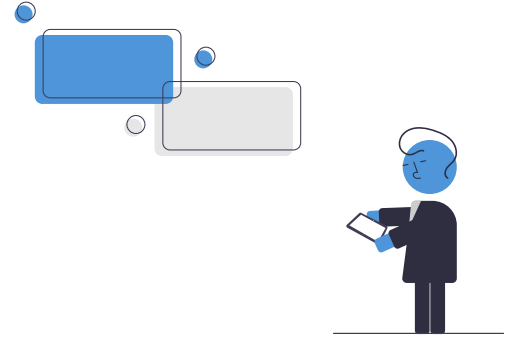
- Supervised CNN: Accurate but **inflexible**
- Heuristic: Fast but **brittle**



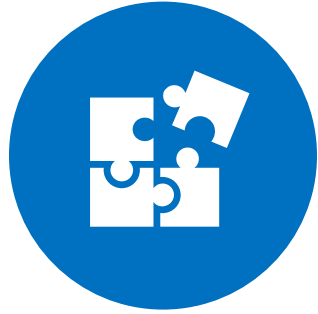
- **Adapt** to any conditions
- Planning strategically over **multiple** placements



- **Reinforcement Learning** (RL): Flexible
- Commonly used in robotics [4]



Why Reinforcement Learning?



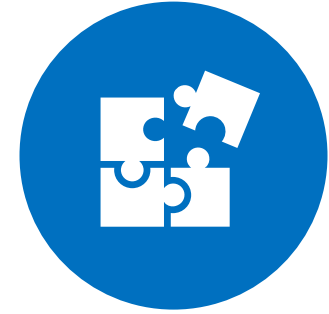
Adaptability

- Learn policies
- Generalize across different blocks and structure types



Strategic Optimization

- Multiple block placements
- Optimize long terms rewards



Reduced Data Dependency

- Learn from interaction
- Reduce reliance on dataset generation

3D-BW (3D Breakwater Simulator) [5]

- Developed based on **Unity**, a three-dimensional game development software since 2023
- Provides platform for off-site training
- Incorporates with **ML-Agent**, an open-source project that enables games and simulations to serve as environments for training intelligent agents

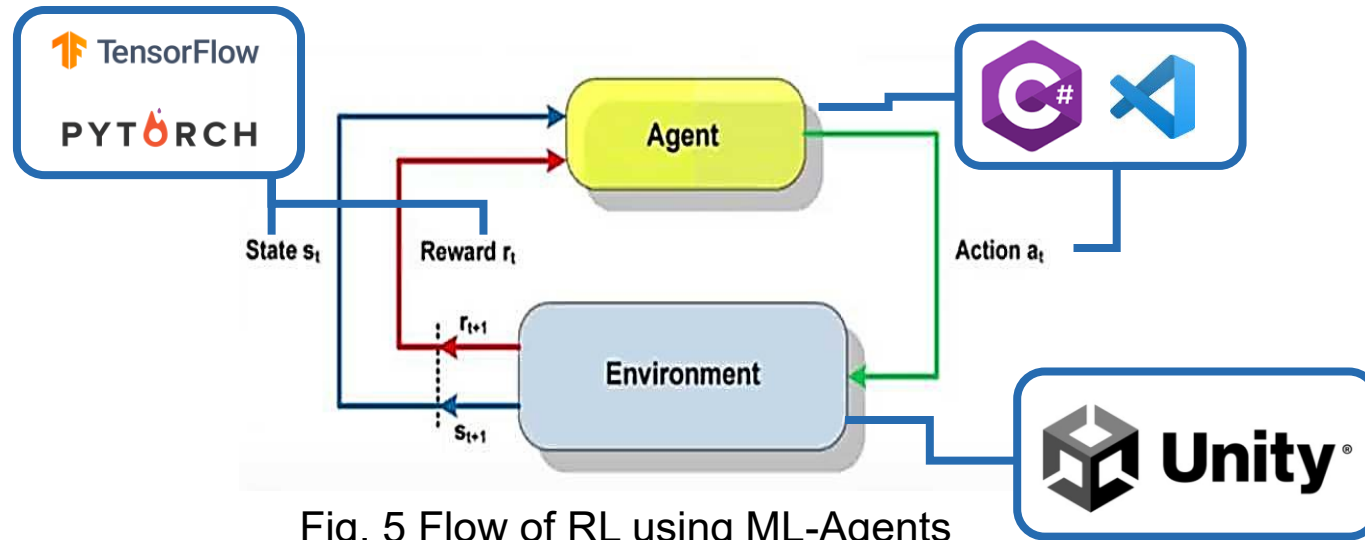


Fig. 5 Flow of RL using ML-Agents



Fig. 6 Interface of 3D-BW

Proximal Policy Optimization (PPO)

- Algorithm that updates the policy of the agent
- Policy: **Strategy** the agent uses to decide what action to take given its current observation or state

- The agent interacts with the environment
 - Observation: What it sees
 - Action: What it does
 - Reward: Feedback
- Advantages
 - Improves action (**Learning** from reward)
 - Avoids changing the policy too drastically (**Stability**)

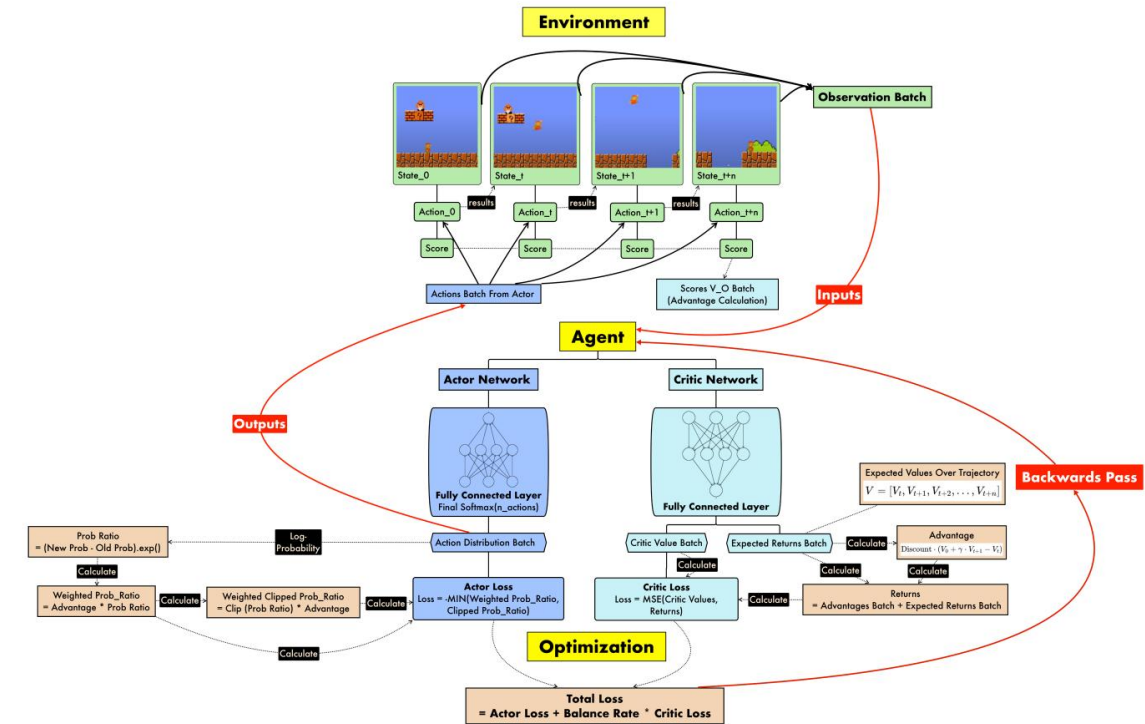


Fig. 7 PPO Flowchart [6]



Observation

$$obs_{x,z} = \frac{roofHeight_{x,z} - blockHeight_{x,z}}{\max_{i,j} roofHeight_{i,j} - blockHeight_{i,j}}$$

- Convert the breakwater into a 2D grid map
- Normalize the differences between block vertices and structure vertices in each grid cell
- Transform it into a gap map



Action

- Drop from a fixed height
- Selects a discrete placement coordinate (x, z) from the grid map
- Randomized rotation angle

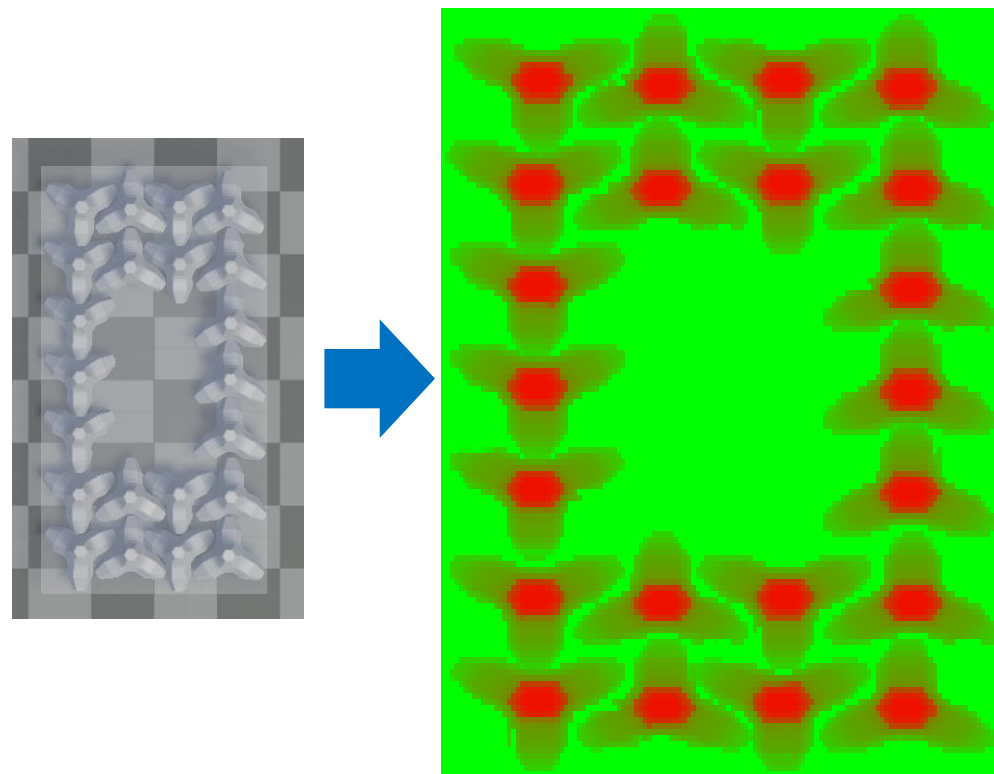
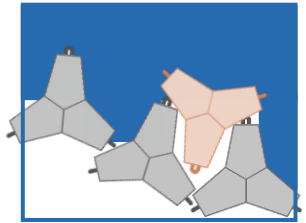
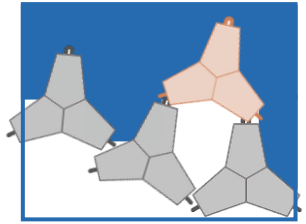
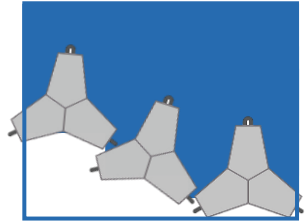


Fig. 7 Example of a grid map of 128x128

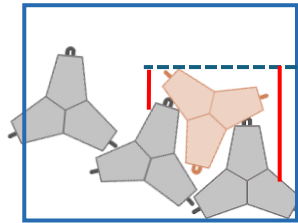
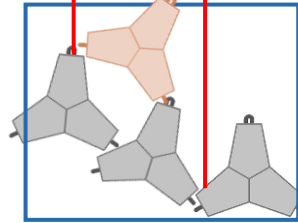
Proposed Reward Design



■ : Empty Spaces

Compactness

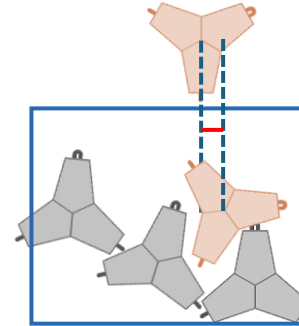
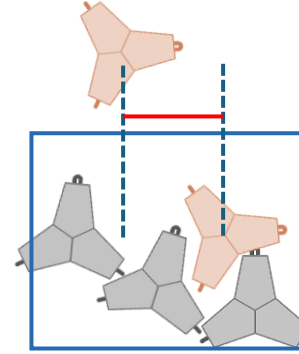
Difference between volume before and after within breakwater



— : Height

Slope

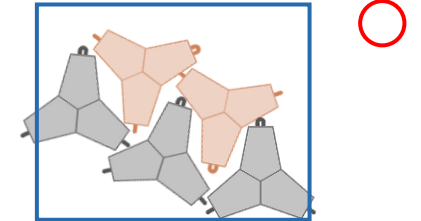
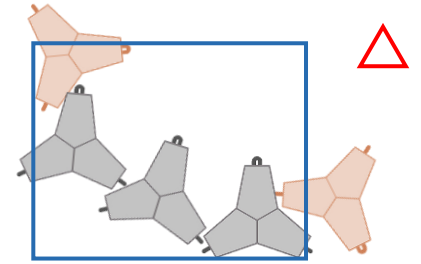
Height difference between neighbouring cells



— : Distance moved

Stability

Distance moved after dropping block



Overflow

Overflowing from the top/side of breakwater

Challenges



Computational Cost

- Training takes time and resources



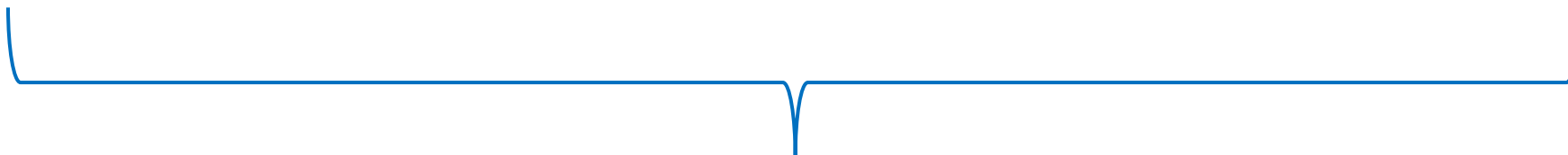
Reward Sensitivity

- Too strong/weak signals lead to poor policies



Slow Exploration

- May waste many episodes on random moves



Possible solutions

1. **Curriculum learning:** Gradually increase difficulty
2. **Behavioural Cloning:** Imitating expert demonstrations

Conclusion

- Propose an RL approach for automating and optimizing the placement of wave-dissipating blocks
- RL = Adaptability + Strategic optimization
- Careful reward design is compulsory

Future Work

- Simple experiment to test reward design
- **Refine reward design**
- Multiple test cases to test adaptability

