



**Keynote at ICONS 2021**

**Human Skill Transfer  
for AI Accelerator Programming  
and Its Application  
to Humanoid Two-Handed Robots**

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# About Me

- 1988: Ph.D., Michigan State University, USA
- 1988-1990: Assistant Professor, NJIT, USA
- 1990-1997: Associate Professor, NTHU, Taiwan
- 1997-: Professor, NTHU
- 2009-2012: Chair, Dept of CS, NTHU
- 2014-2015: Associate Dean, College of EECS, NTHU
- 2019-: Vice President and Chief of Staff, NTHU
- Research interests: embedded & mobile computing, computer architecture, parallel & distributed systems
- Conference organizer: Cluster 2016, ICPADS 2014, CloudCom 2012, ESWeek 2011, ...





# Acknowledgements

- This talk is based the outcomes obtained so far from a 4-year project (2019-2022) funded by the Minister of Science and Technology, Taiwan, under the Moon-Shoot Project
- Team members:
  - Professors Cheng-Wen Wu, Jen-Yuan Chang, Jing-Jia Liou, Chih-Tsun Huang, and Hung-Kuo Chu of National Tsing Hua University, Taiwan
  - Over 20 research staffs and graduate students





# Growing Importance of Service Robots



<https://www.pinterest.com/pin/127719339416902130/>

Medical care, logistics, farming, household, companion, education, entertainment, ...

Growing market size to > \$20 Billion in 2024

Humanoid, 5-fingered hands desirable for adapting to varying tasks and dynamic environments



**Challenge:** Complexity in robot controls due to very high *degree-of-freedom* (DOF) and complex working environments → **application developments**



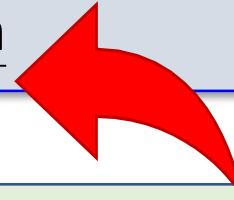


# Fast Development of Robot Applications



## Common practices:

- Programming by programmers
- Moving arms to set actions
- Training and imitation



## To handle dynamics:

- Sensing: vision, touching
- Planning and decision
- Control





# Imitation for Fast Application Development

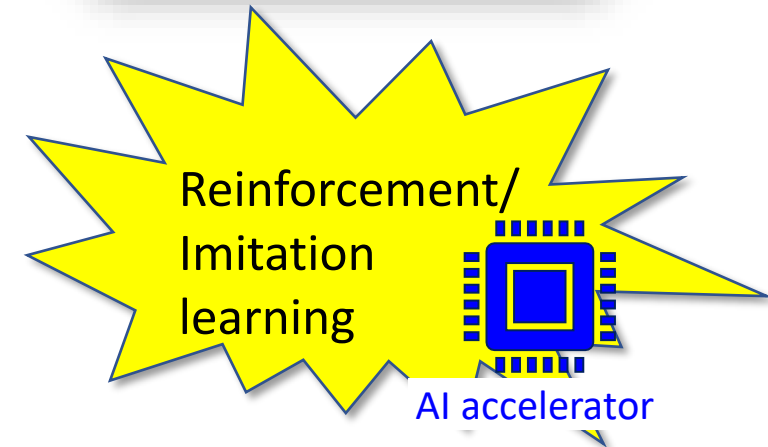
Human demonstrates:

- What are sensed (vision, touch, ...)?
  - What actions are performed in response?
- Without expertise in robotics



Robot imitates:

- Not just clone trajectories and actions (*behavior cloning*)
- Must be able to adapt and generalize







# Human Skill Transfer for AI Accelerators

## Two design flows:

- From human skills to AI model for robot control
  - Collect data from human demonstration to train robot control models in a virtual environment
- From AI model to AI accelerator chips
  - Compile and optimize the AI control model to run on AI accelerators

## A humanoid, dual-hand robot:

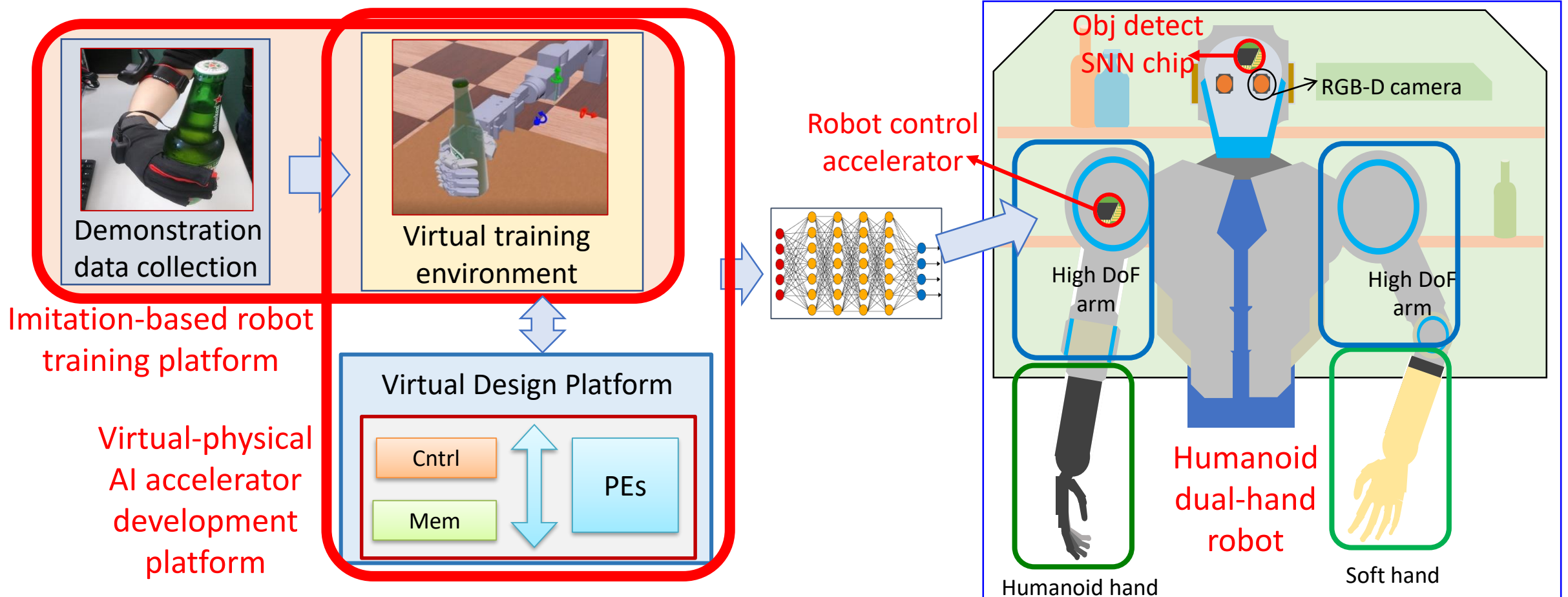
- Controlled by AI accelerators that run neural networks





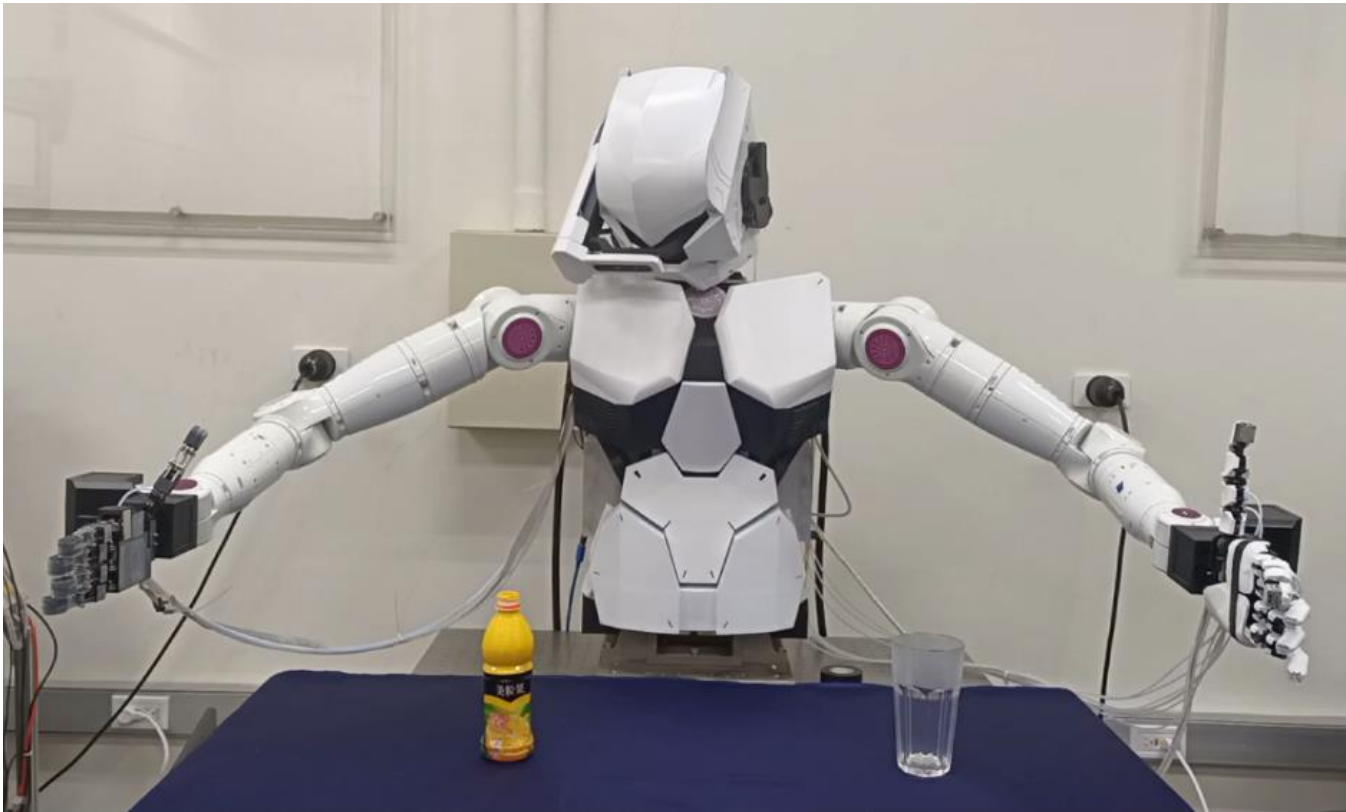


# Project Overview

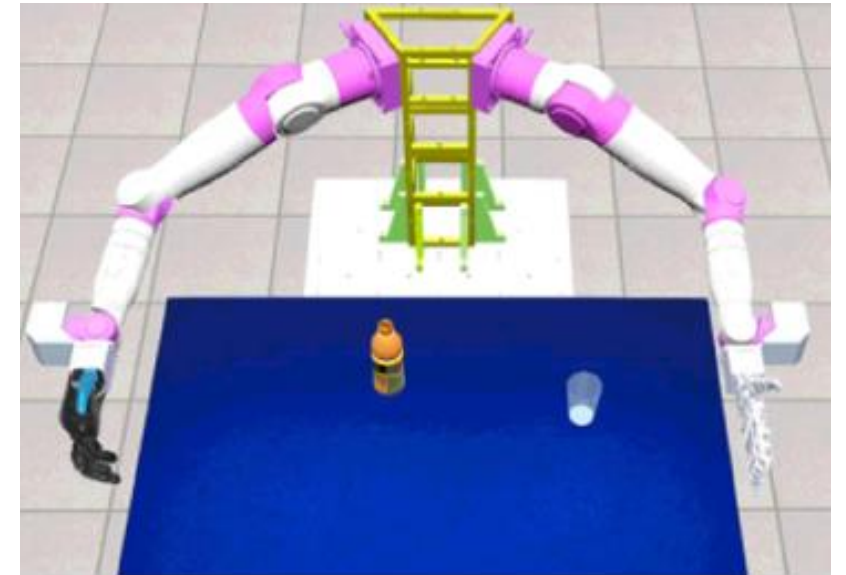




# Demonstration of Trained Robot Operations



Operations by physical robot (3X speed)

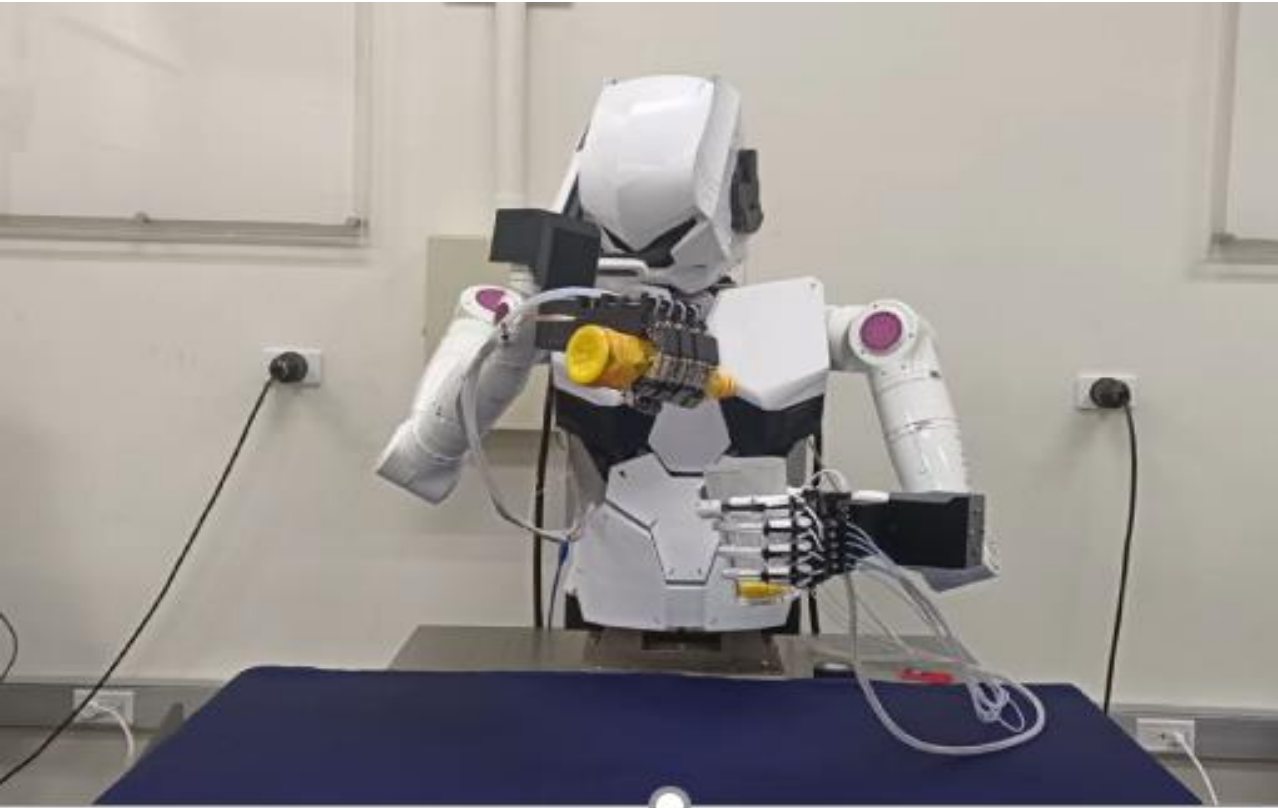


Operations in simulator

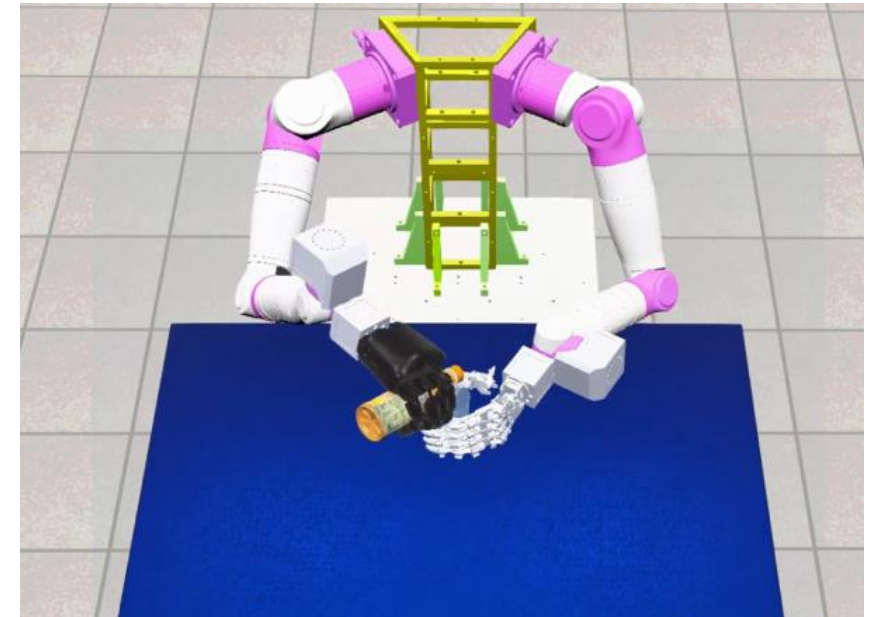




# Demonstration of Trained Robot Operations



Operations by physical robot (3X speed)



Operations in simulator





# Humanoid Dual-Hand Robot

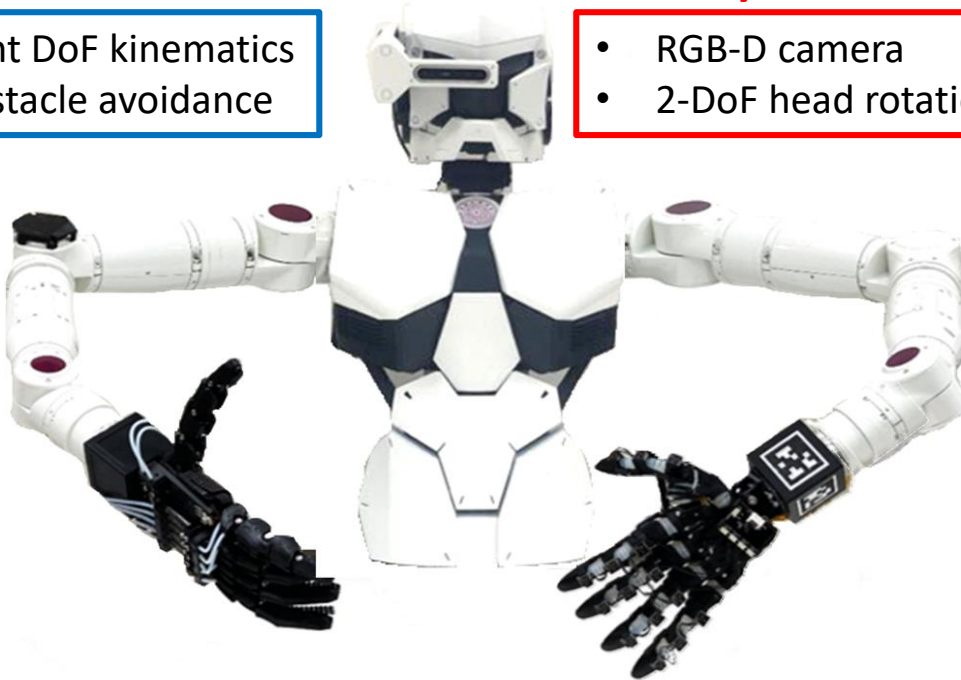
(Prof. Jen-Yuan Chang)

## 7-DoF arms

- Redundant DoF kinematics
- 7-DoF obstacle avoidance

## Vision system

- RGB-D camera
- 2-DoF head rotation



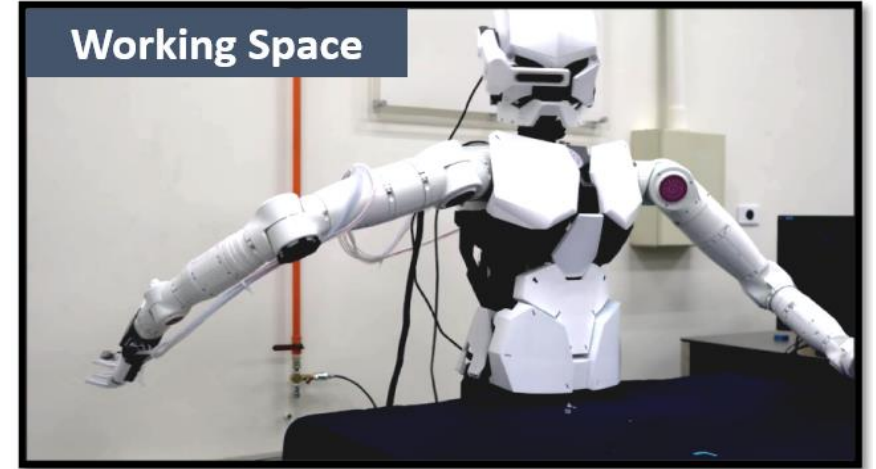
## Wire-drive 5-fingered hand

- Underactuated wire-driven 5-fingered gripper
- Touch sensor feedback

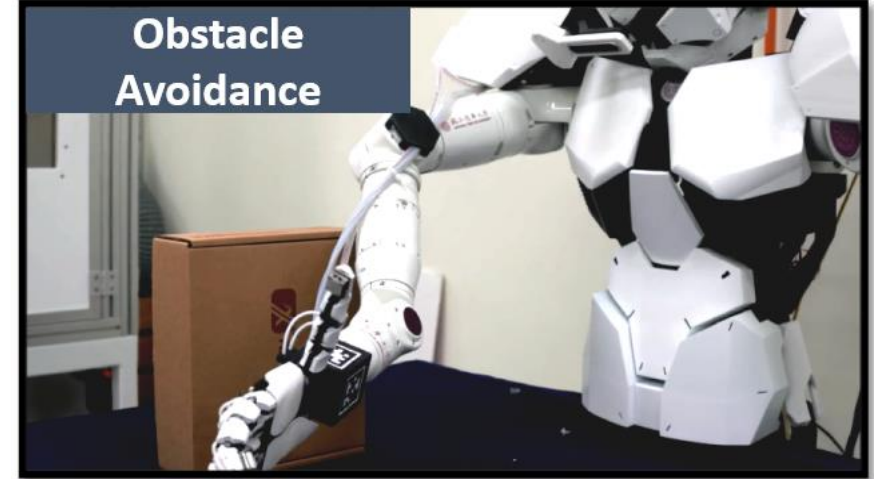
## Soft hand + IMU

- Flexible 5-fingered gripper
- Pneumatic actuation
- IMU for angle feedback

## Working Space



## Obstacle Avoidance

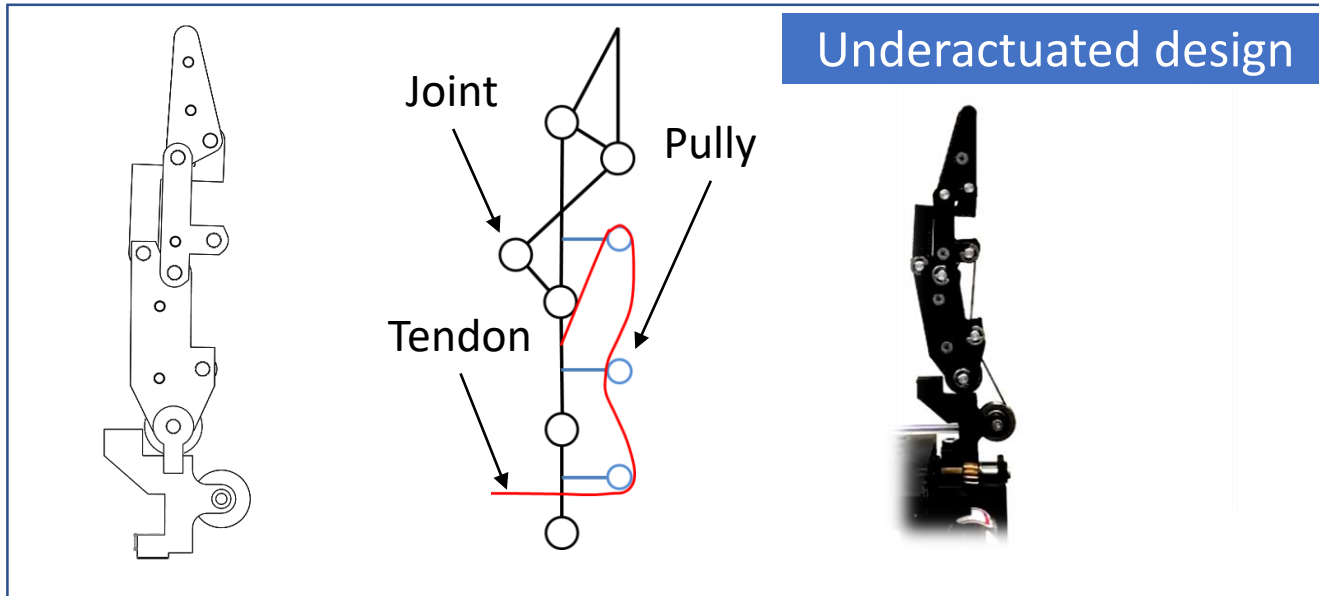




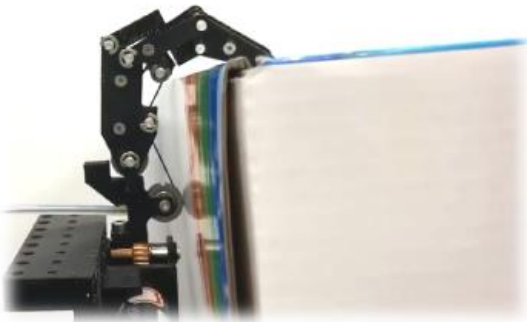


# Self-Adaptive Finger Joints

(Prof. Jen-Yuan Chang)



	Shadow Robot – Hand Lite	NTHU Hand
DoF	13	7
Weight	2.4 kg	1 kg
Loading	4 kg	1 kg → 3 kg
Driving	Wired (motor fixed)	Wired (motor separated)



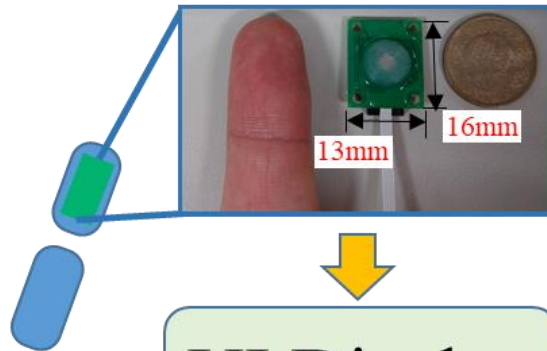
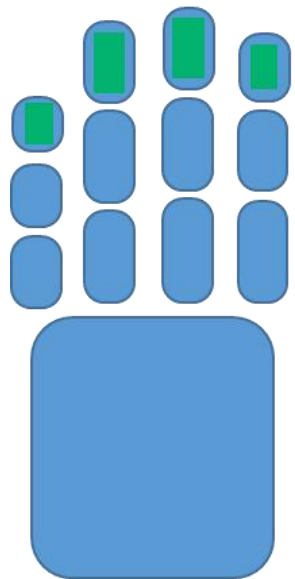
- Underactuated design: 1 actuator to drive two joints
- Better grasps of unknown objects
- Self-adaptive to errors in grasping



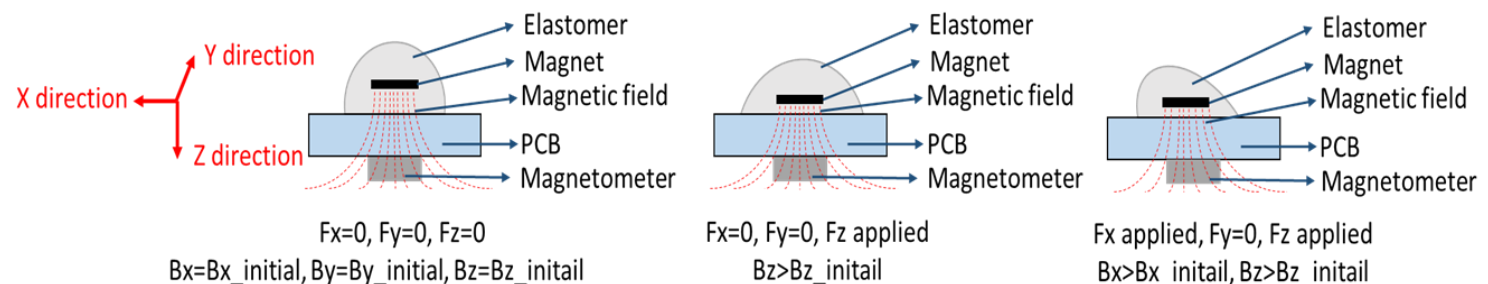
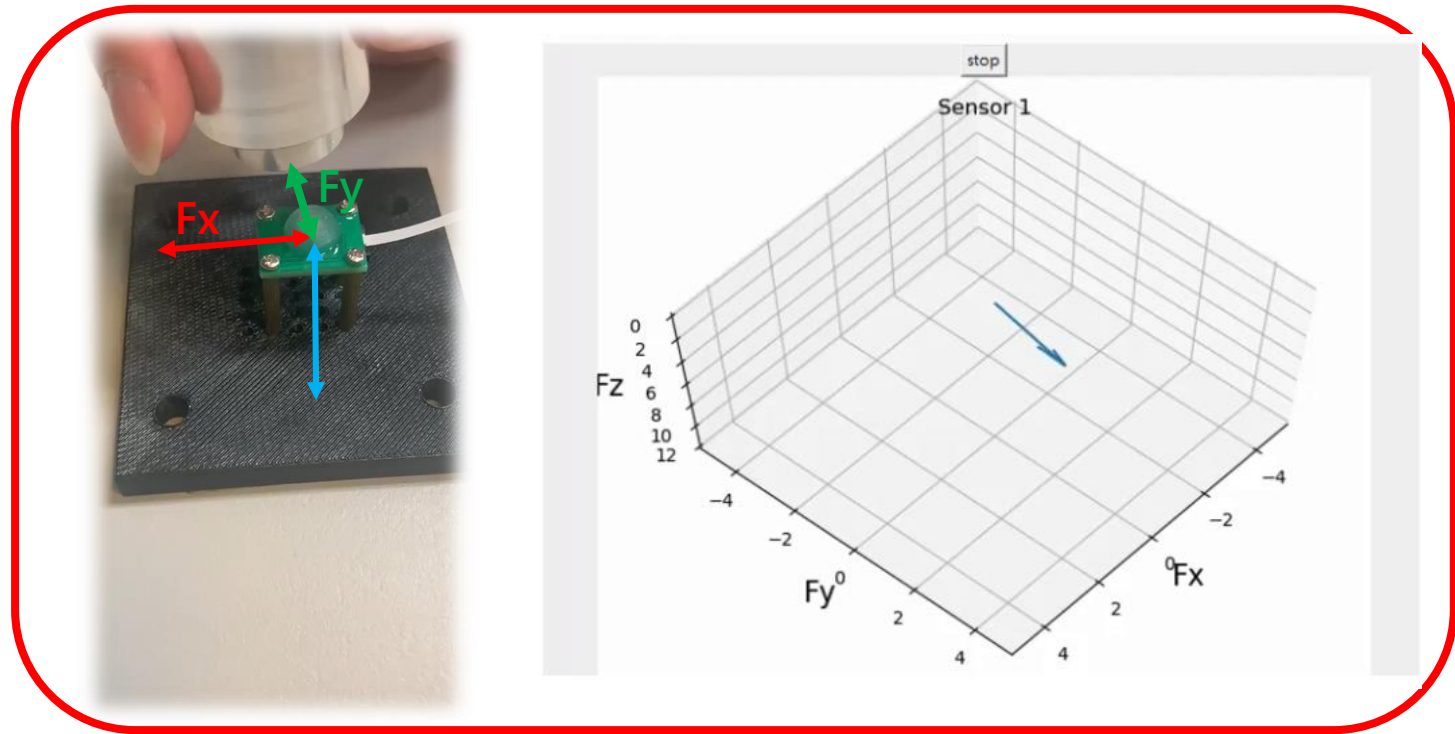


# Magnetic-based Touch Sensor

(Prof. Jen-Yuan Chang)



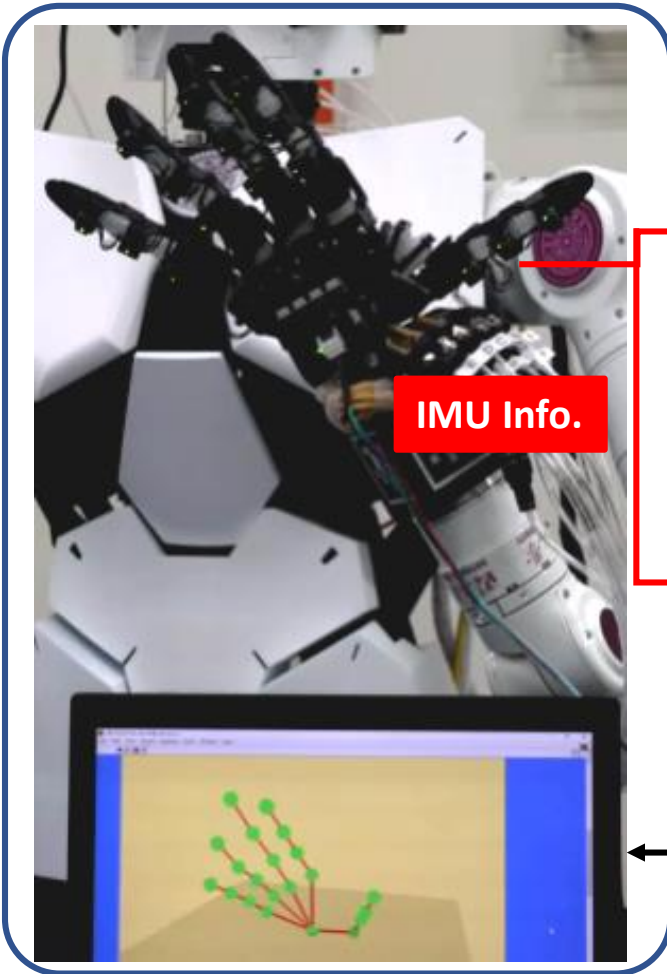
UI Display



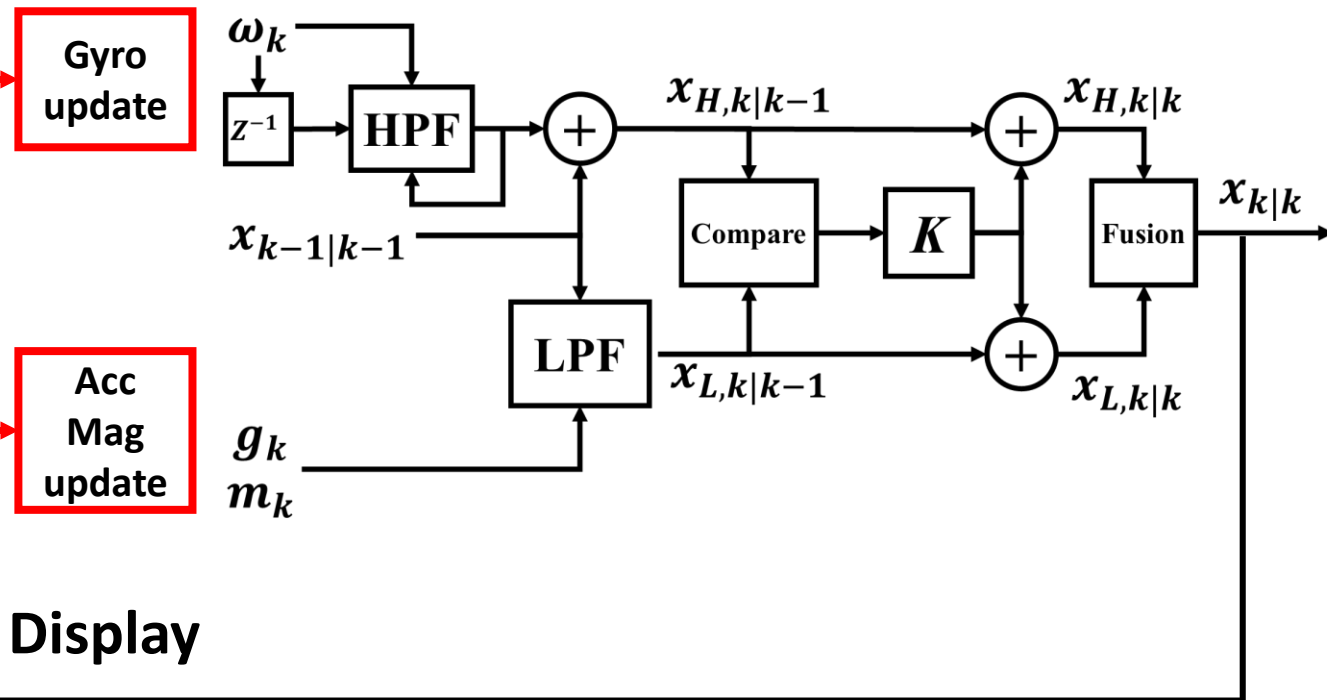


# Softhand + IMU

(Prof. Jen-Yuan Chang)



(Complementary Unscented Kalman Filter, **CUKF**)

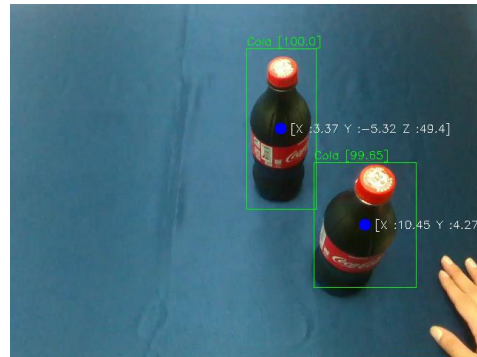
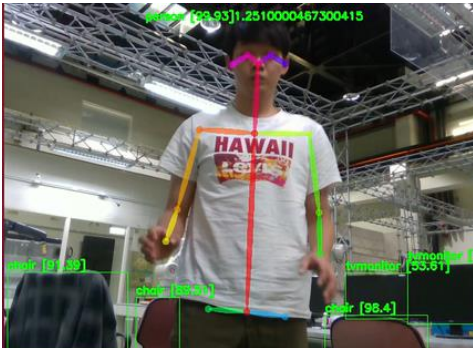
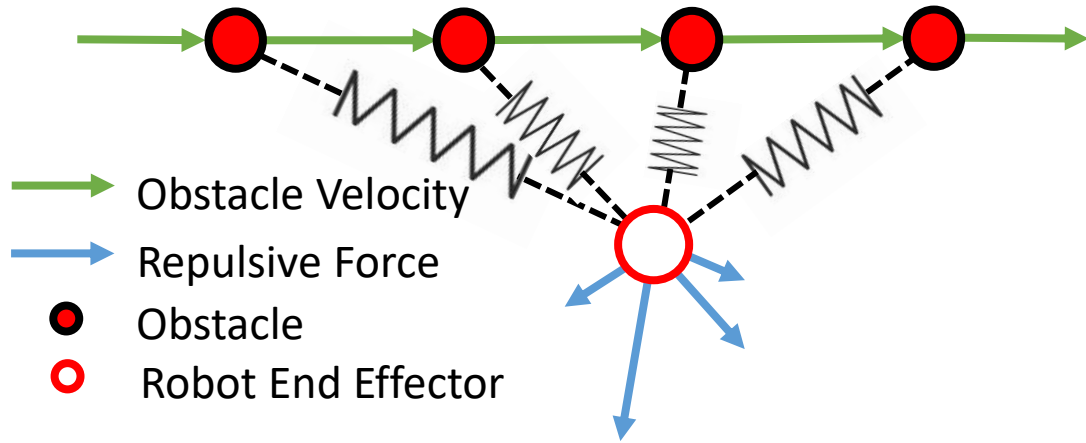




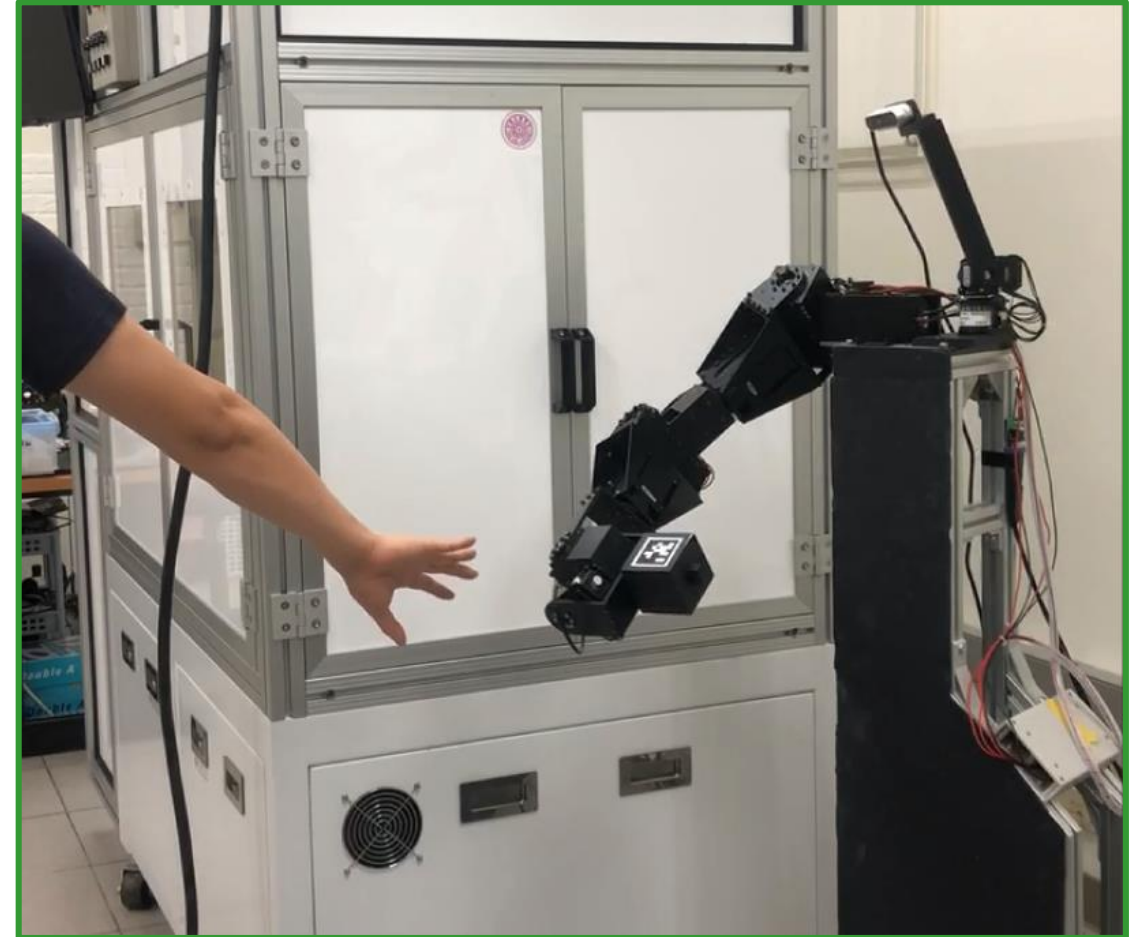
# Real-time Obstacle Avoidance

(Prof. Jen-Yuan Chang)

## Spring Vector Repulsive Force Algorithm



Object and skeleton detection



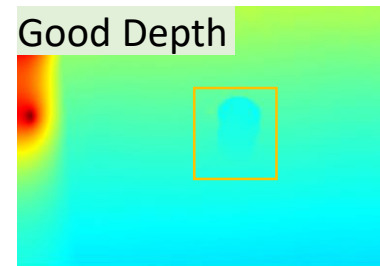
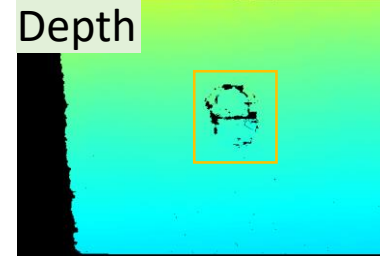
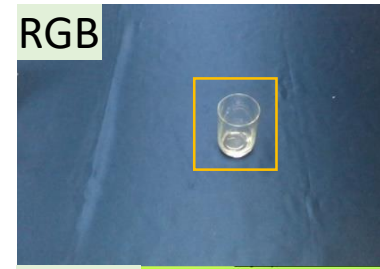
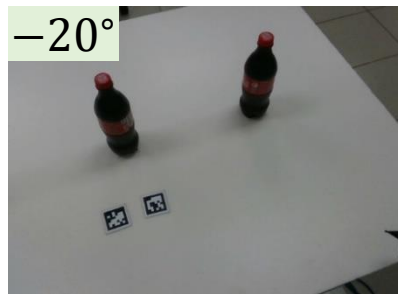
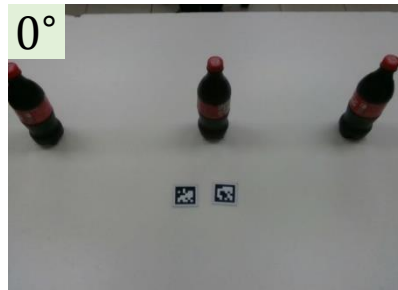
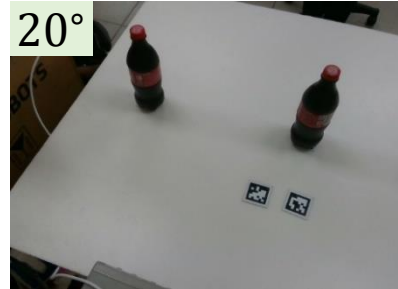
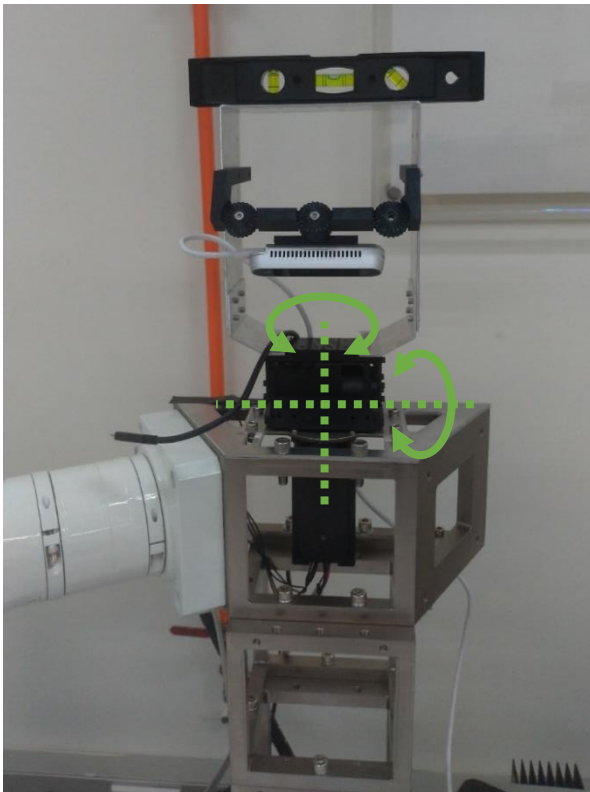




# Robot Vision System

(Prof. Hung-Kuo Chu)

Rotate camera to  
increase field-of-view



## Depth of transparent objects

Generate Input image (130ms)

Define problem & equation  
& build matrix (170ms)

Use AMGCL library to accelerate  
(226ms→8ms)

Write image & read image  
(100ms)



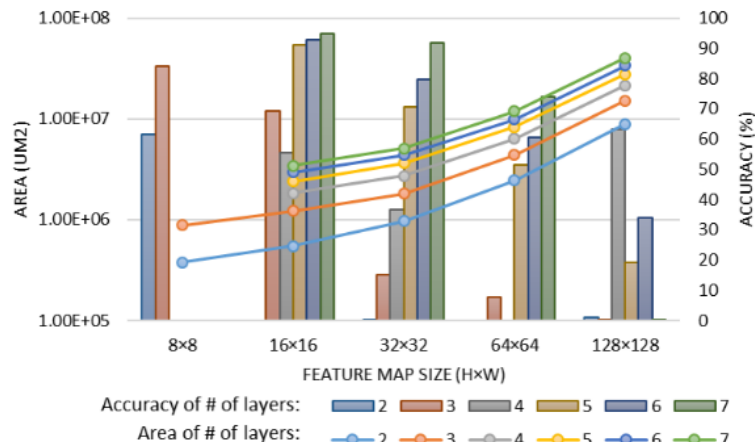
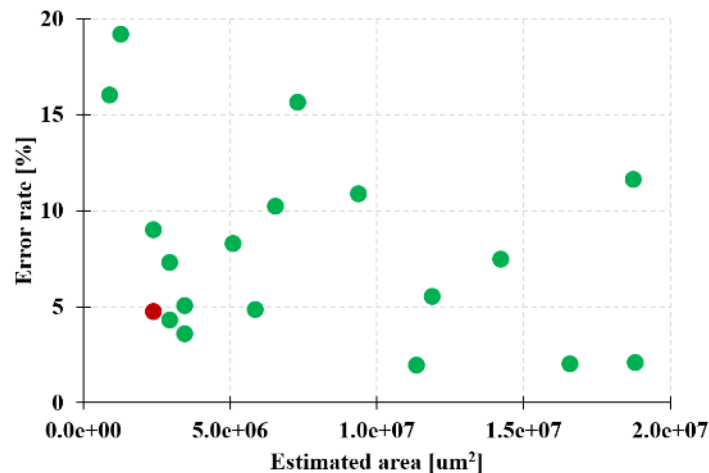
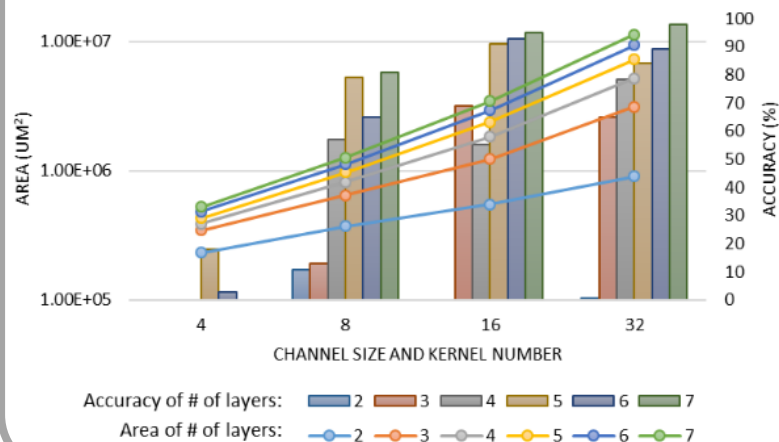


# Object Detection SNN AI Chip

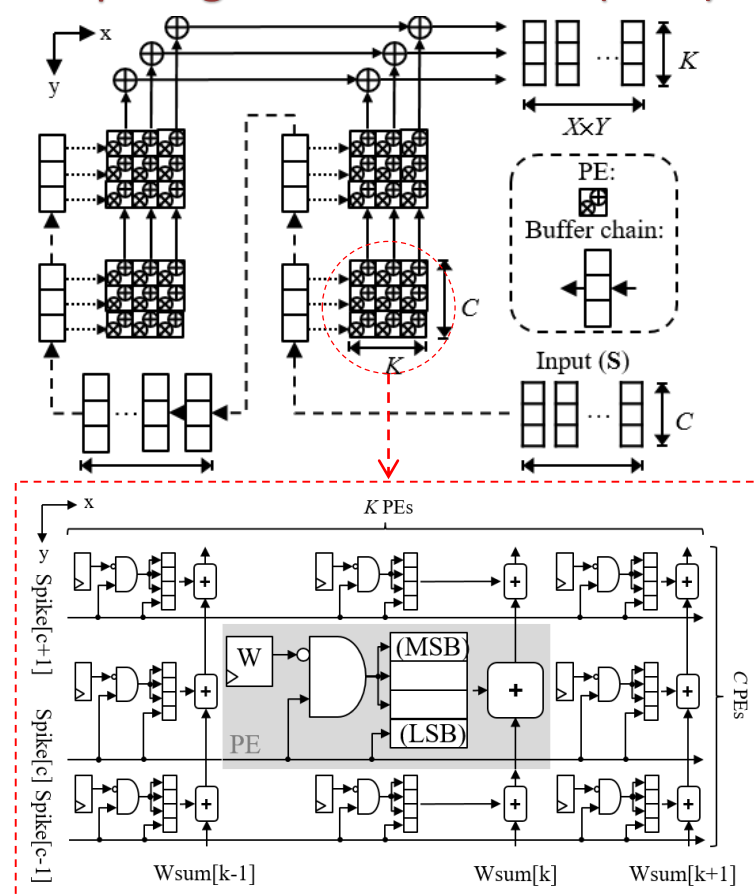
(Prof. Cheng-Wen Wu)

## Application-specific NN-based AI accelerator design:

- Choose network parameters to optimize hardware cost and power consumption in terms of accuracy, network throughput, ...



## Spiking Neural Network (SNN)

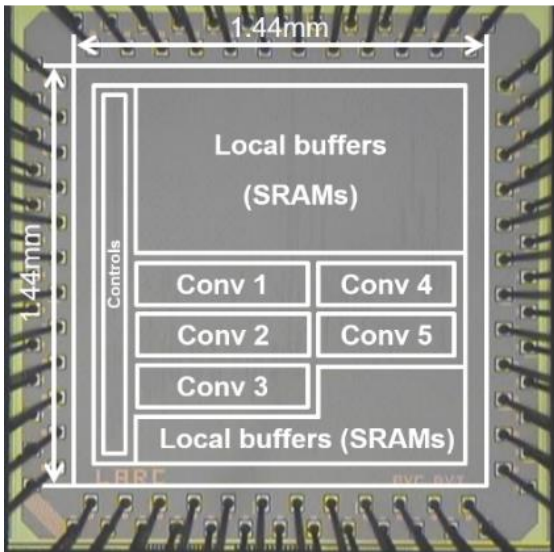




# Object Detection SNN AI Chip

(Prof. Cheng-Wen Wu)

- Based on spiking neural network
- Application-specific (label detection)
- Optimized parameters



Design	Ours	BinarEye CICC'18	IBM TrueNorth
Technology	90nm	28nm	28nm
Area [mm <sup>2</sup> ]	2.07	1.4	430
Algorithm	SNN	DNN	SNN
Voltage [V]	0.6 – 1	0.66 – 0.9	1
Frequency [MHz]	10 – 100	1.5 – 48	-
Efficiency* [TOPS/W]	331 – 45	230 – 145	-
MNIST Energy* [uJ/inference]	0.18 @ 98.01%	0.2 @ 97.4%	6.5 @ 97.5%

\*values are scaled to 28nm technology node.

1.4X efficiency, 10% less power





# Object Detection SNN AI Chip

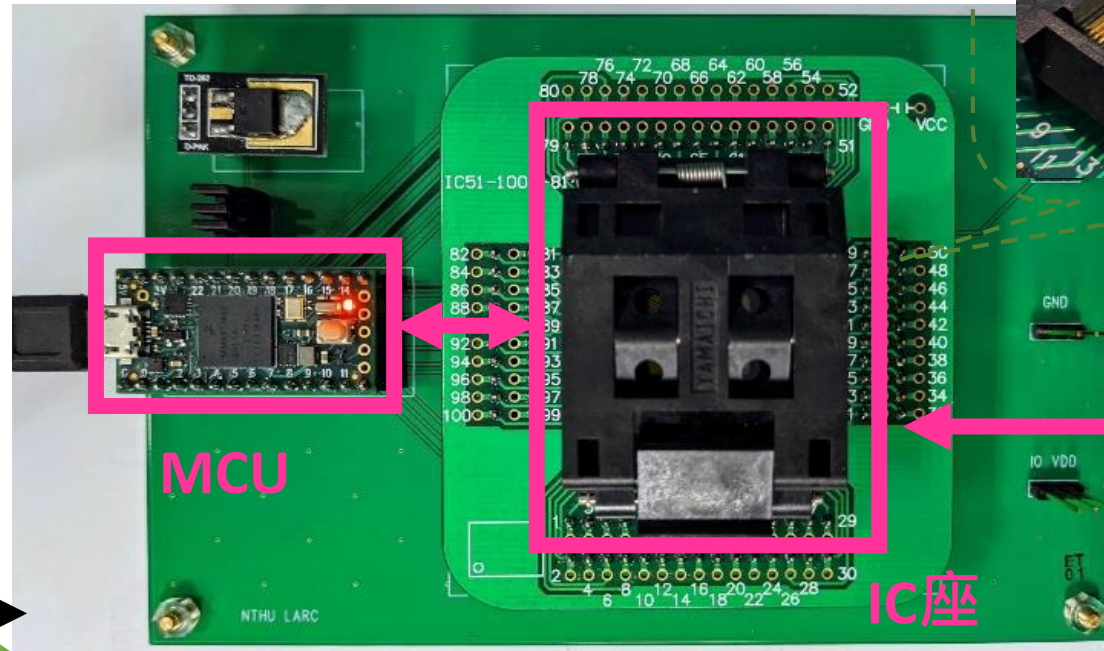
(Prof. Cheng-Wen Wu)

## Control API



## Chip demo platform

- 300 detections/sec
- 0.6 V operating voltage

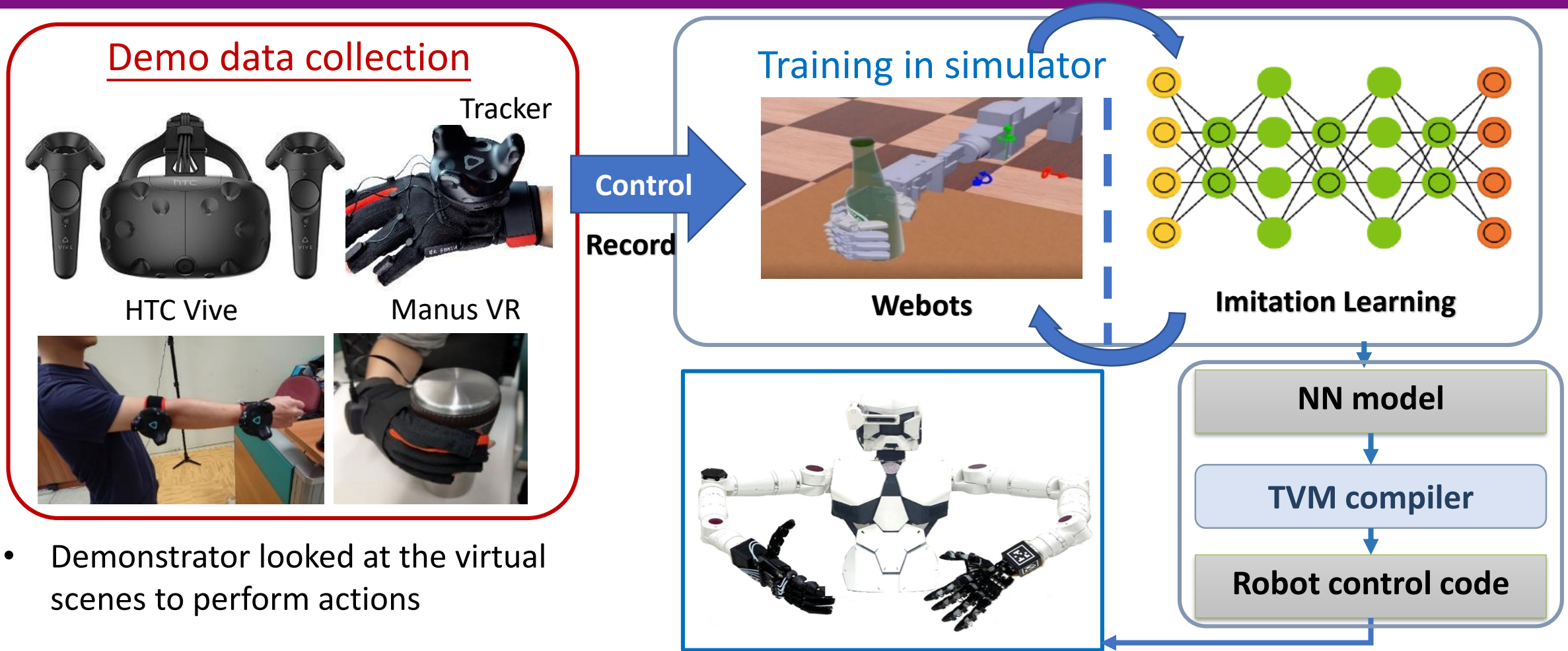






# Imitation-based Training Platform

(Prof. Chung-Ta King)



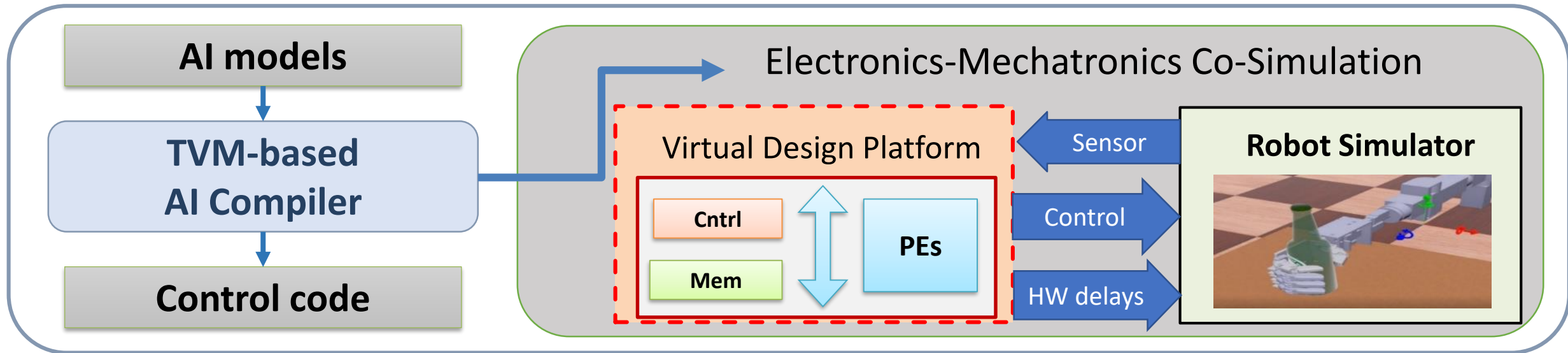
- Demonstrator looked at the virtual scenes to perform actions





# Electronics-Mechatronics Co-Simulation

(Prof. Jing-Jia Liou)

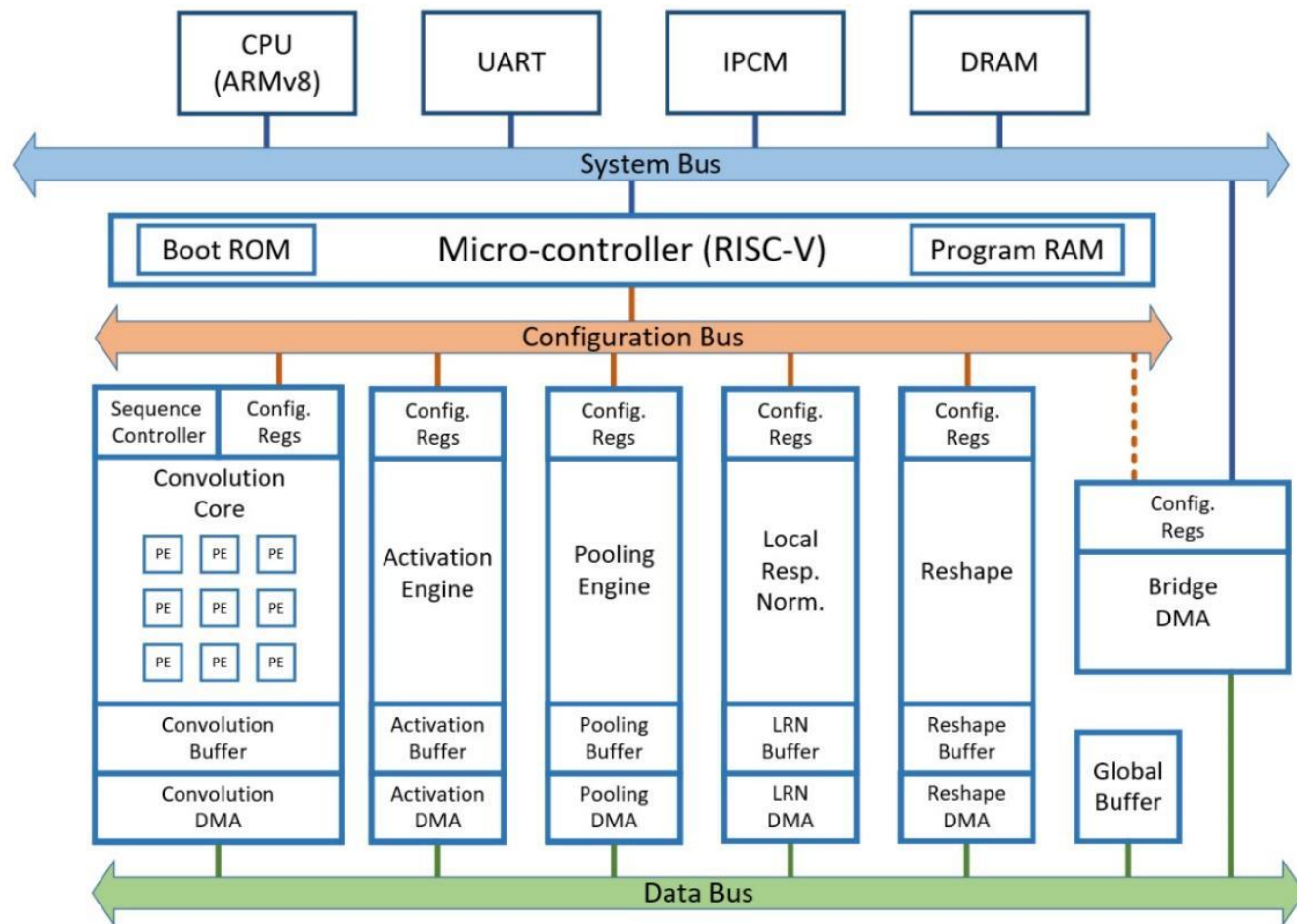


- SystemC and Webots data exchange interface
- Control hardware delays are feedback to robot arm
- Verify accuracies of AI models on robot arm operations





# Architecture of Virtual Design Platform (Prof. Jing-Jia Liou)



- Hardware components:
  - MCU, DMA
  - AI accelerator modules: Conv, Pool, Relu, etc.
  - Shared memory of AI accelerator modules
- RISC-V MCU for controlling dataflows of various AI accelerator modules
- All in SystemC





# Electronics-Mechatronics Co-Simulation (Prof. Jing-Jia Liou)

## AI model for robot arm

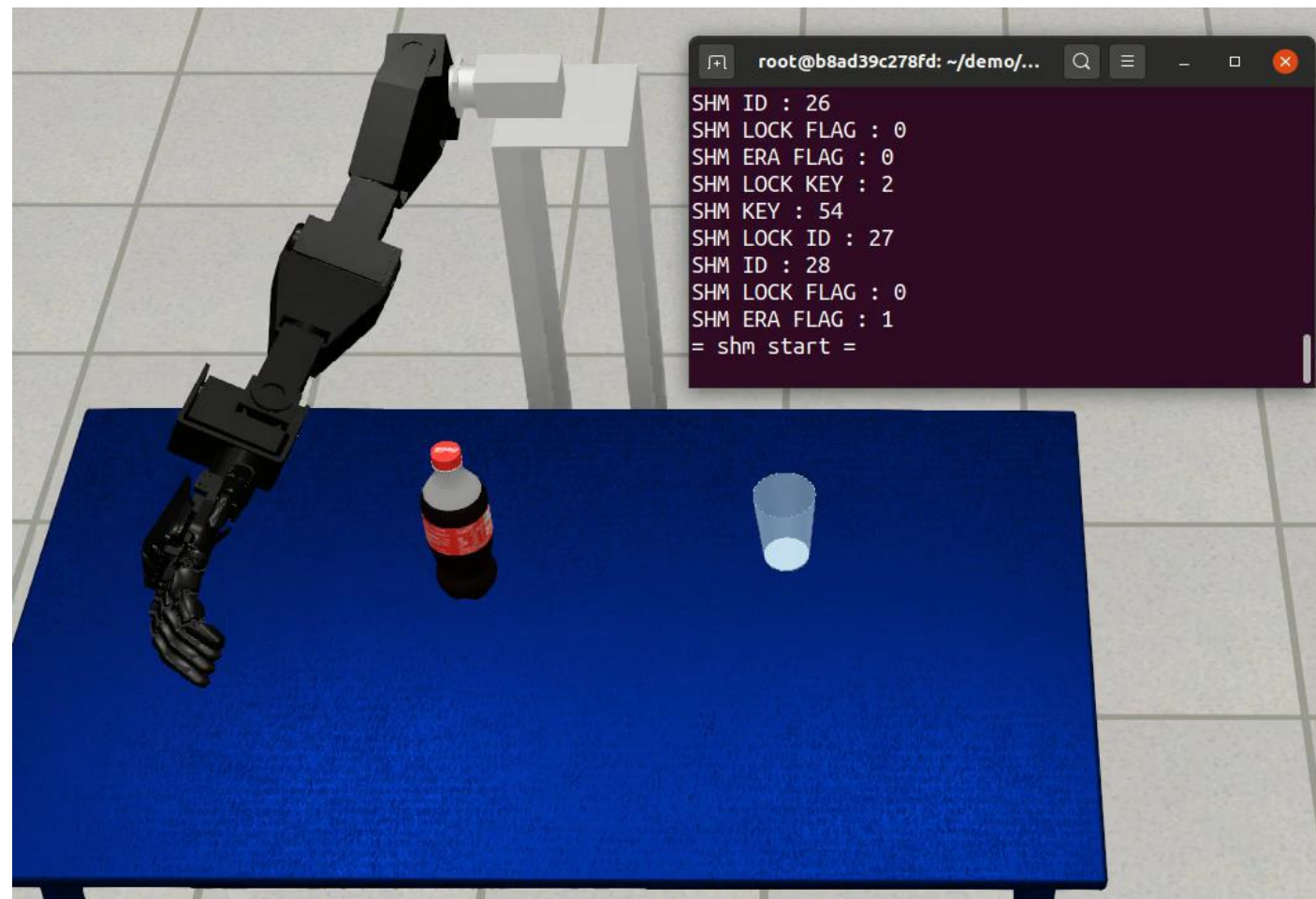
- Grasping
- 4 FC layers (64, 32, 16, 7)

## TVM optimization

- Pipelined execution
- Operator fusion
- 14% speedup

## Data exchange

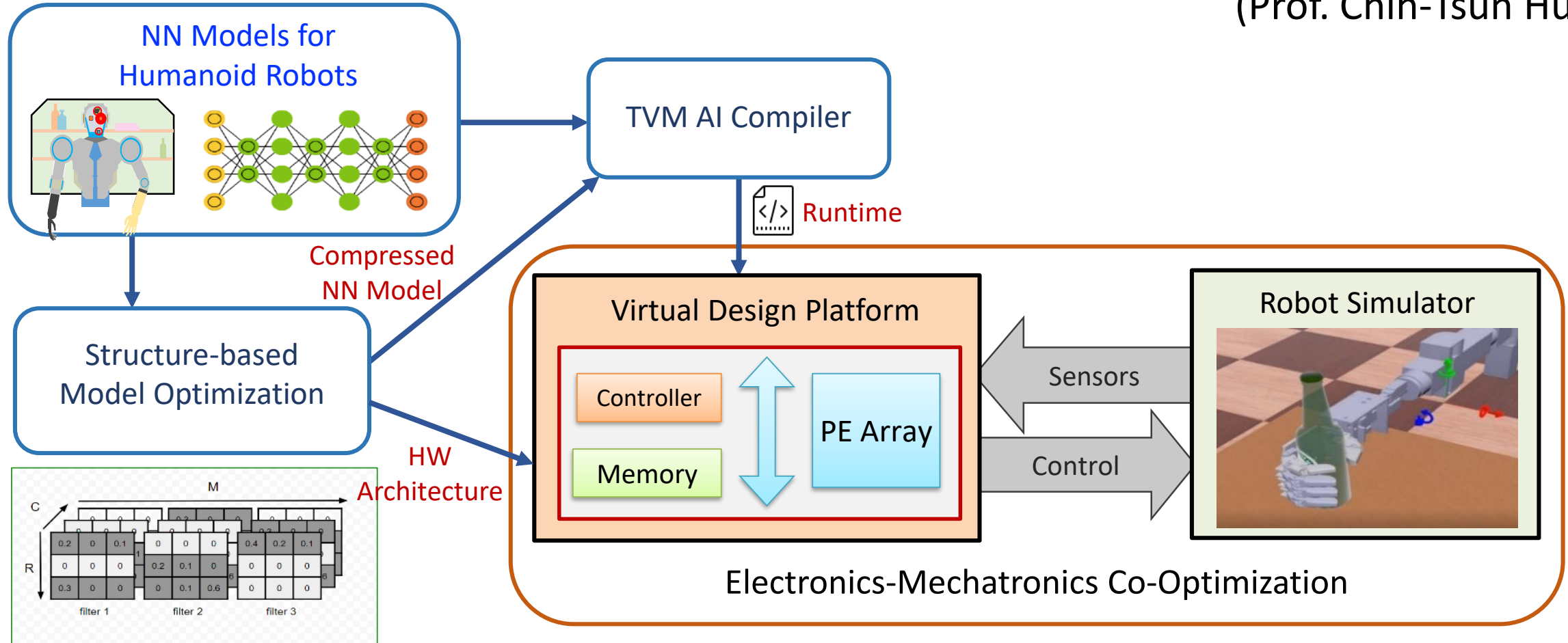
- Delays of accelerator hardware to robot simulator





# Electronics-Mechatronics Co-Optimization

(Prof. Chih-Tsun Huang)

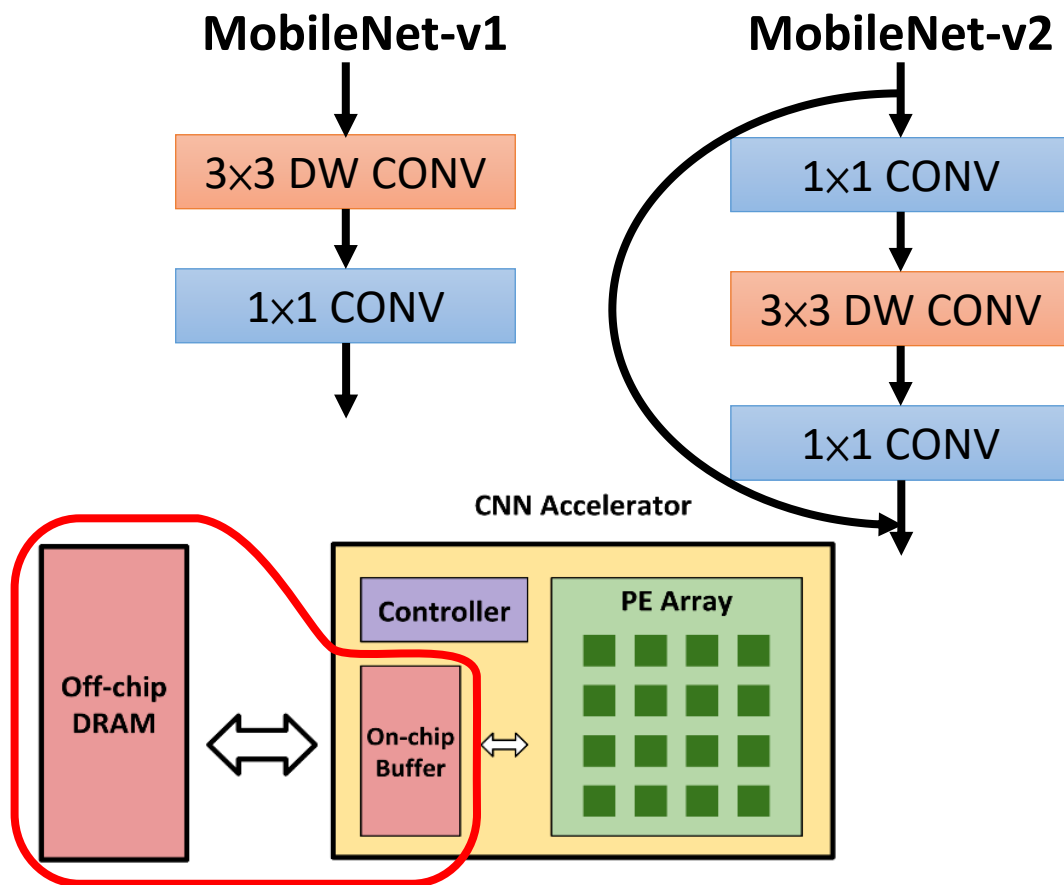




# Layer Fusion for Data Reuse in Acc. Memory

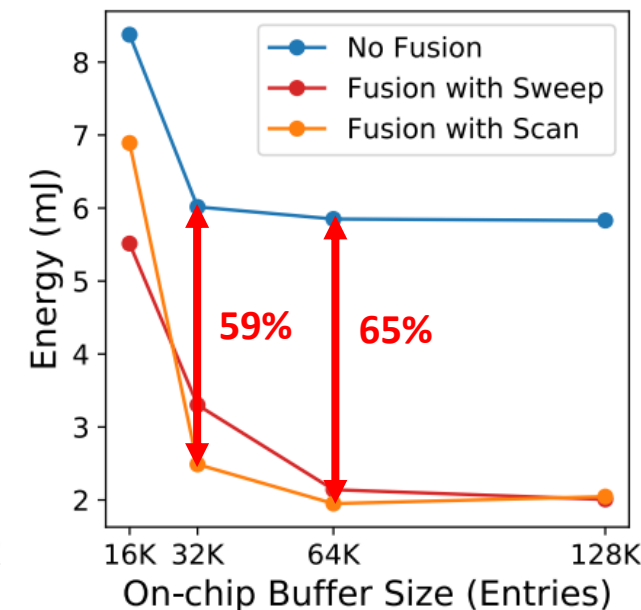
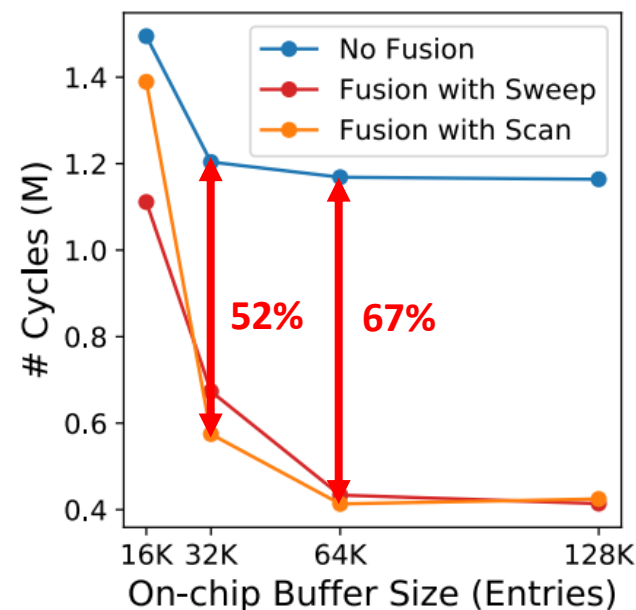
- For Depthwise Separable CNNs

(Prof. Chih-Tsun Huang)



- Evaluation for MobileNet-v2

- 67% speed improvement
- 65% power consumption improvement





# Conclusions

- An AI chip development environment based on human skill transfer
  - Automate the process and lower the complexity in developing service robot applications
  - Humanoid robot hand with 7-DOF arms, CMOS spiking neural network ASIC, design flows from human skills to AI model and to AI accelerator for robot control
  - Allow more complex robot applications to be more easily developed at a lower cost
- On-going works
  - Robot control with touch sensor feedbacks, memristor-based SNN, long-horizon task planning, hierarchical control models, ...





Q&A

