NOVEL FIBER OPTIC SENSING ARCHITECTURES BASED ON SENSITIVE NANOFILMS



up

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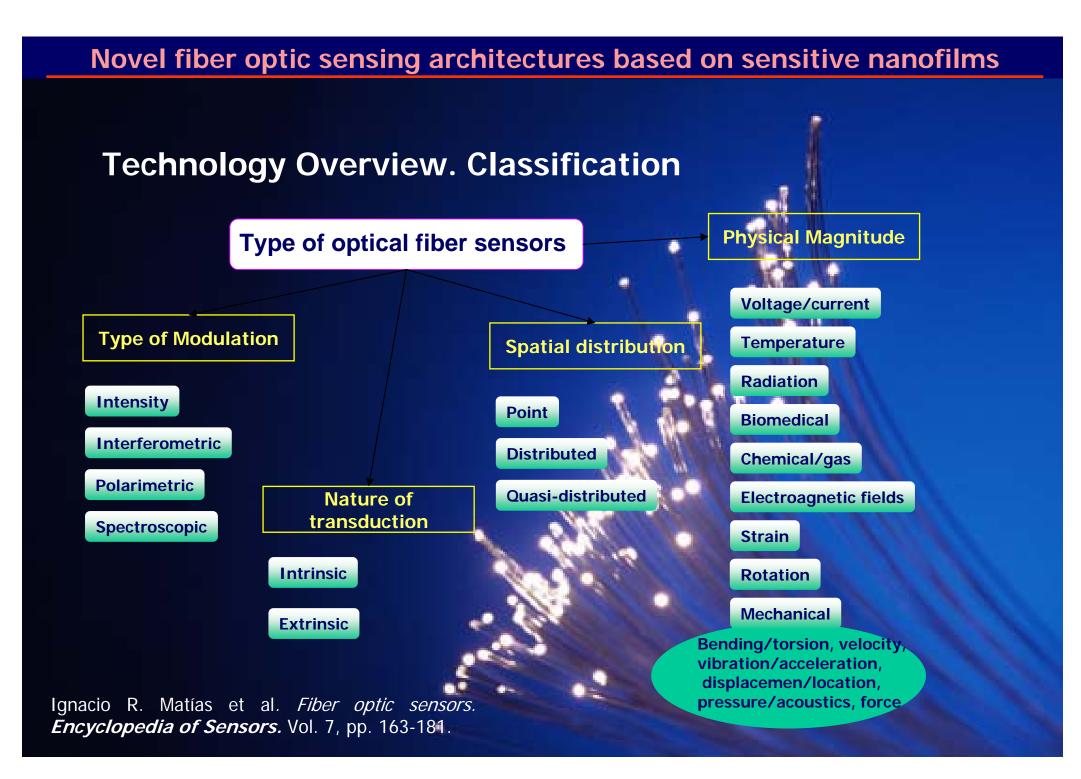
Introduction to the fiber optic sensor market □ Nanotechnology and fiber optic sensors? The Electrostatic Self-Assembled Monolayer Method Possible sensing architectures based on nano-films □ Tapered ends □ Tapered optical fibers □ Hollow core fibers □ Long period gratings Optical fiber gratings □ NanoFabry-Perot Cavities Conclusions

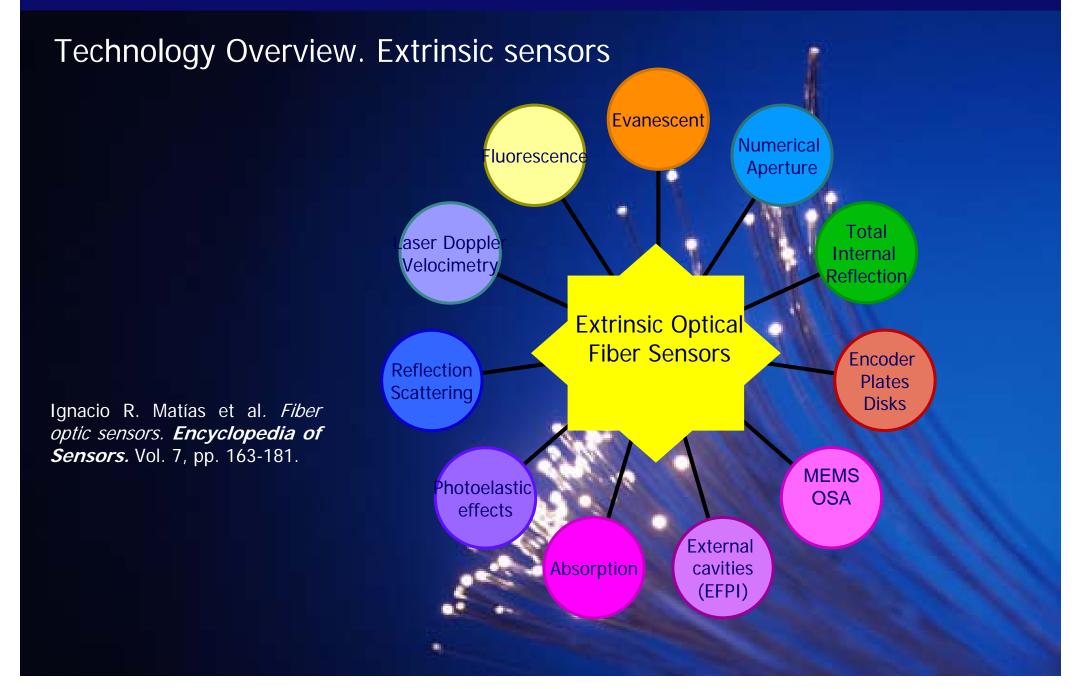
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Technology Overview. Advantages

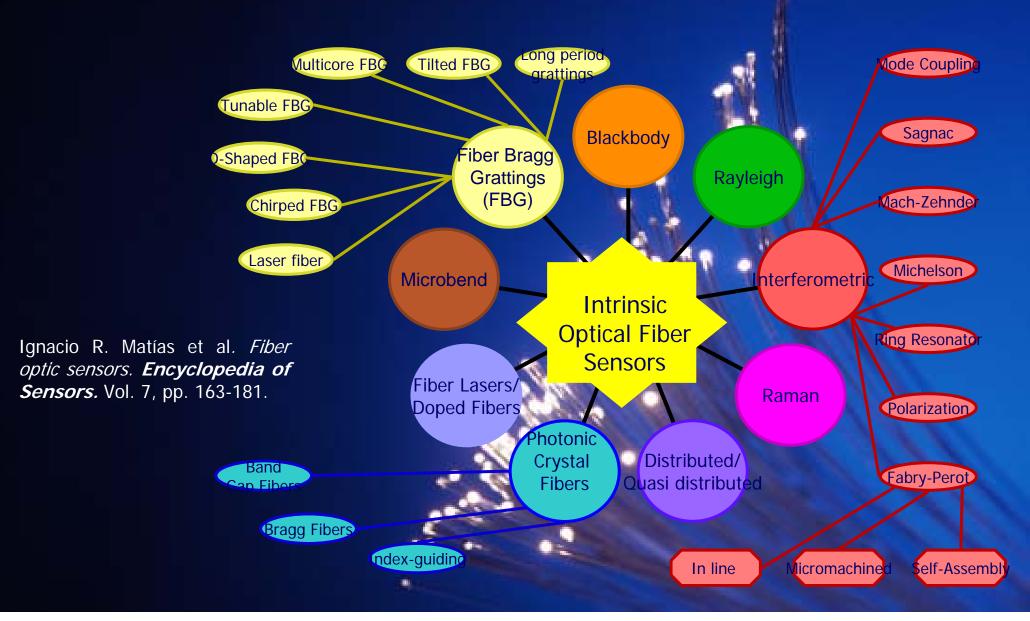


- Small and Lightweight
- Possibility of being embedded in composite materials
- Passive nature
- Large dynamic range
- Single- & Multi-Point Sensing Configurations
- Large wideband
- Low attenuation
- Multiplexing techniques
- EMI immunity

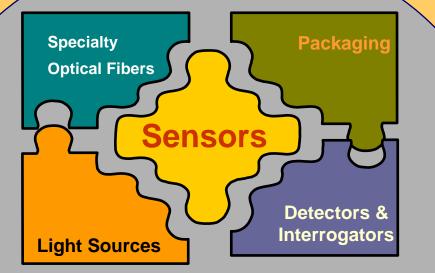




Technology Overview. Intrinsic sensors







User Interface Data Acquisition & Interpretation Design, Planning and Installation

Courtesy of Alexis Méndez. MCH Engineering, LLC

Fragmented

Fiber Optic Market Status

Niche markets Foothold in niche applications Slow adopting industries Positive investment environment Major franchises emerging Positive and continued steady growth Important growth in chemical/ bio-detection

larket Drawbacks

- Unfamiliarity with the technology
- Conservative/no-risk attitude of some industries
- Need for a proven field record
- Compatibility with existing equipment
- Cost
- Availability of trained personnel
- Turn-key type systems (total sensing solution)
- Lack of standards
- Ouality, performance, packaging & reliability deficiencies across vendors
- Major sensing initiatives likely dominated by wireless

Courtesy of David Huff (Oida) Source: Quorex

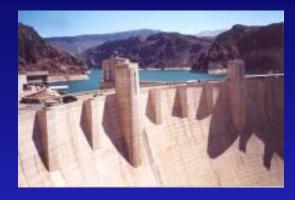
Sensors Market Size SENSORS WORLD MARKET Development of the World Market Share of Fiber 1998 - U\$32,534.0M **Optical Sensors until 2008** 2003 - U\$42,158.4M 2008 - U\$50,594.3M US \$ Million AVERAGE OF ANNUAL GROUTH RATE – 4,5% 60000 50000 40000 30000 20000 FOS WORLD MARKET 10000 <u> 1998 – U\$ 175 M – MKT SHARE (0,54%)</u> 2003 - U\$ 283 M - MKT SHARE (0,67%) 1998 2008 – U\$ 1450 M – MKT SHARE (2,87%) 20032008 **AVERAGE OF ANNUAL GROUTH RATE – 23,5%** Source: INTECHNO CONSULTING

Oil & Gas (Reservoir monitoring, downhole P/T sensing, seismic arrays)



Energy Industry (Power plants, Boilers & Steam turbines, Power cables, Turbines, Refineries)

Civil (bridges, roads, dams, tunnels)







Transportation (Rail monitoring, Weight in motion, Carriage safety)

Applications

Border security and power line monitoring



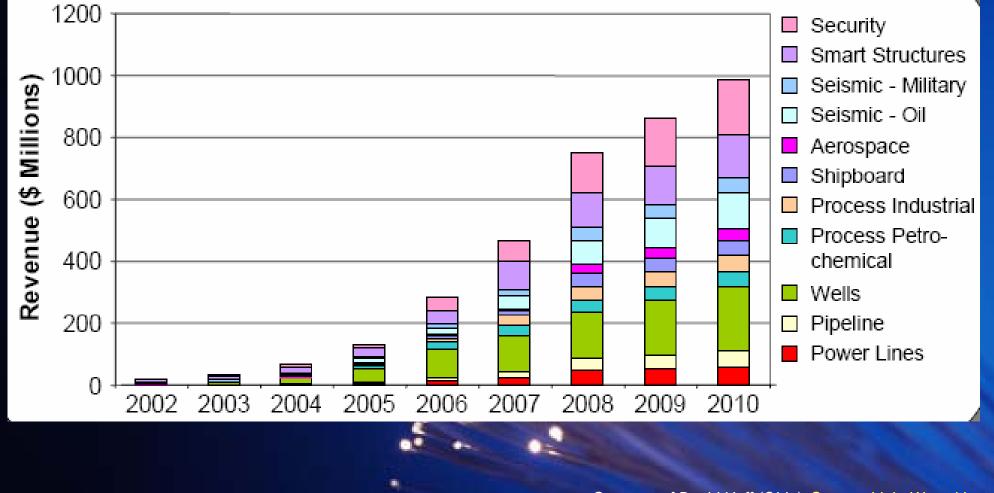
Aerospace (Jet engines, Rocket & propulsion systems, Fuselages)





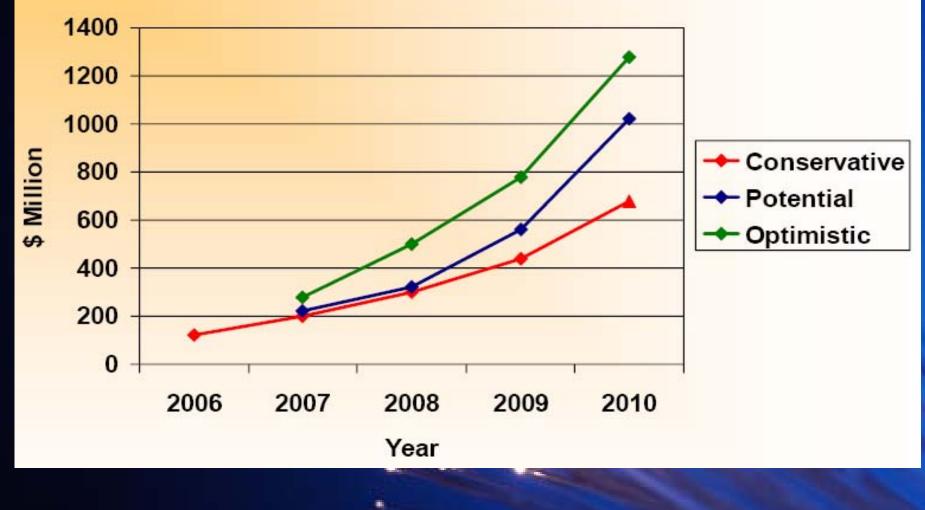
Courtesy of David Huff and Alexis Mendez

Optical Fiber Sensor Market Revenues Breakdown



Courtesy of David Huff (Oida). Source: Light Wave Venture

Optical Fiber Sensor Market Forecast



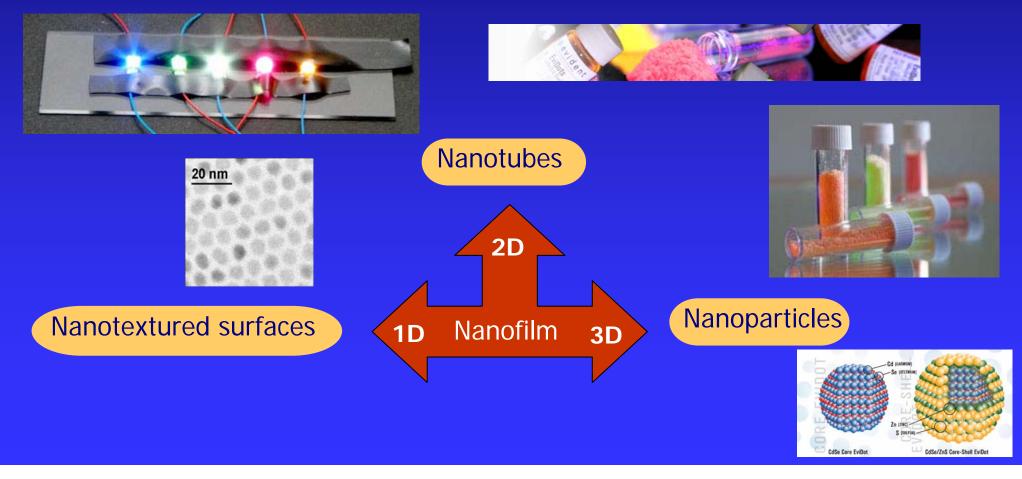
Courtesy of David Huff (Oida). Source: Light Wave Venture

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Nanotechnology and fiber optic sensors?



Nanostructure with a size between molecular and microscopic layers of subwavelength thickness (*botton-up*)



Nanotechnology and fiber optic sensors?



Deposition techniques for sensing coatings in OFS

Gel solutions

Layer-by-layer

Langmuir-Blodgett

planar magnetron systems

Electron beam, physical A and thermal evaporating

Spin, dip coatings

Chemical vapor deposition

Sputtering in a radio frequency

Summary

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Introduction

• 1960s: Layer-by-layer adsorption of oppositely charged colloidal particles was first proposed by R. K. Iler R.K. Iler, J. Colloid Interface Sci., 21, 569-594 (1966) "Multilayers of colloidal particles"

• 1990s: reappearance of works on this topic with Decher and co-workers as the pioneers G. Decher, J.-D. Hong, Makromol. Chem., Macromol. Symp., 46, 321-327 (1991).

• Today: Layer-by-Layer Electrostatic Self-Assembly (ESA) is one of the most promising techniques for the deposition of nanostructured tailored materials on complex surfaces

• Possible ESA substrates: metals, plastics, ceramics, oxydes, semiconductors with different sizes and shapes such as prisms, concave or convex surfaces.

• Possible ESA coating materials: metals, semiconductors, polymers, dyes, indicators, quantum dots, enzymes and many others (Au, Pt, Al₂O₃, Fe₃O₄, SiO₂, TiO₂, ZrO₂, poly(sodium-4-styrenesulfonate) (PSS), poly(diallydimethyl ammonium chloride) (PDDA), poly acrylic acid (PAA), poly(allylamine hydrochloride) (PAH), poly R-478, poly S-119, Neutral Red, Fluorescein, HPTS, PPV, Prussian Blue, Glucose Oxidase, Silica, Quantum Dots...)

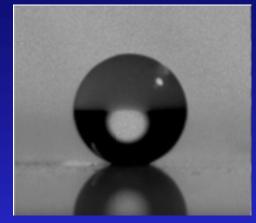
The ESA Method: diverse applications



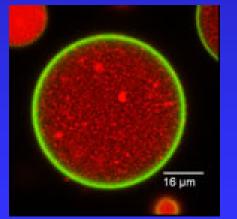


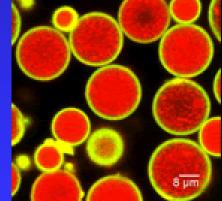


PRISMSLENSFLEXIBLE SUBSTRATESNANOSONIC, INC., R. O. Claus et al.



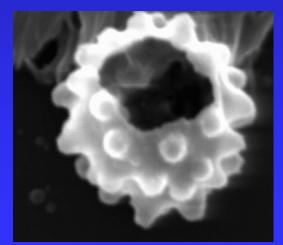
SUPERHYROPHOBIC SURFACES M.I.T., M. F. Rubner et al.





MICROSPHERES

TEXAS A&M, M. McShane et al.

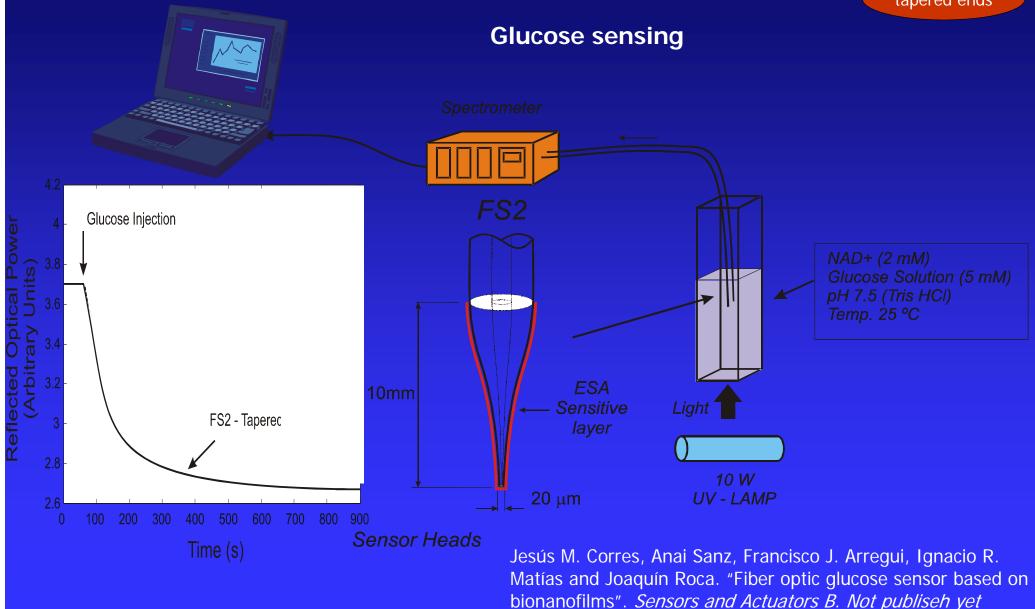


COATINGS ON BIOLOGICAL CELLS University of Melbourne, F. Caruso et al.

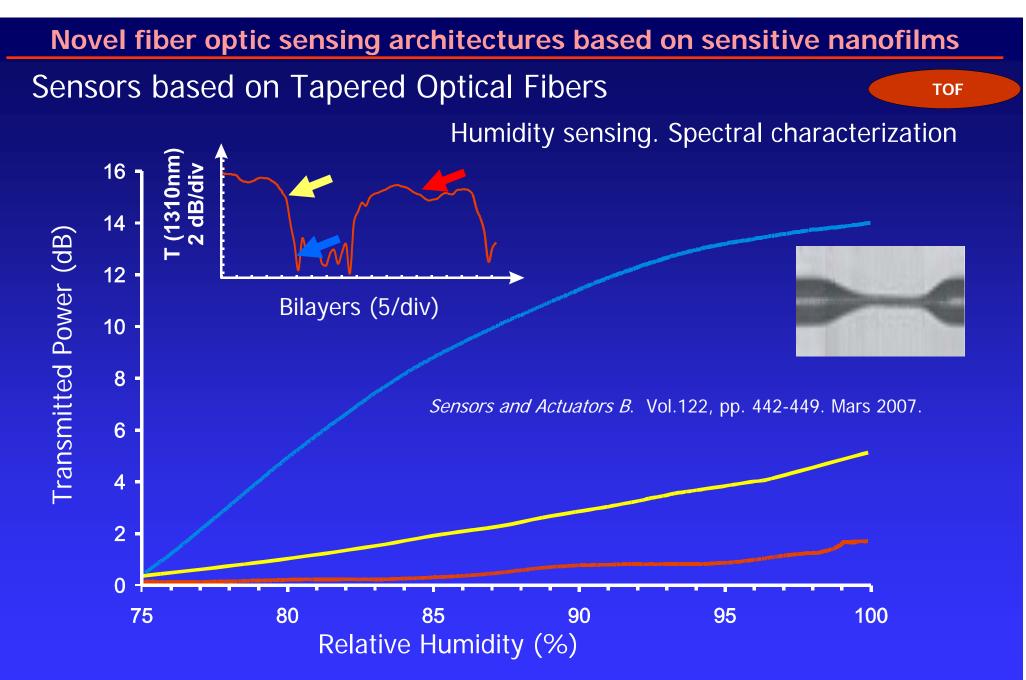
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Nanostructured coatings onto tapered ends of optical fibers

tapered ends



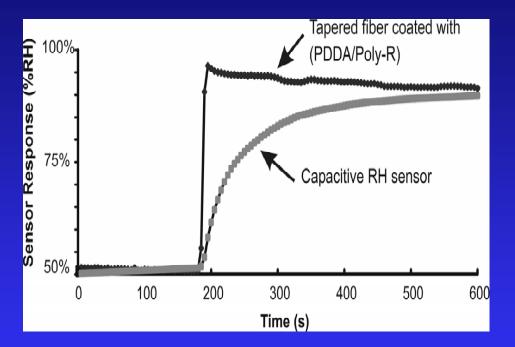
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Experimental response of a 20m waist diameter TOF-based humidity sensors to RH corresponding to three working points of coating thicknesses: 23, 26 and 62 bilayers

Sensors based on Tapered Optical Fibers

Humidity sensing. Response time



Lapsuited Power (1 dB/div 0.2 s/div 0.2 s/div 0.2 s/div 0.2 s/div 0.2 s/div 0.2 s/div0.2 s/div

Humidity response time compared to a commercial one (Blue box humidity sensor T12000/6, from Philip Harris)

Experimental response to the human breath

J. M. Corres, F. J. Arregui and Ignacio R. Matias. "Design of Humidity Sensors based on Tapered Optical Fibers". *IEEE Journal of Lightwave and Technology* vol. 24 (11); pp.4329-4336. Nov. 2006

Sensors based on Tapered Optical Fibers

mandal mineral during Gliadin sensing (gluten detection) 100 Antibody Injection Transmission (AU) 125 120 4 min 50 3 min 115 2 min Transmission (%) 001 26 56 56 1 min Binding of antibody $\left(\right)$ 20 40 Time (min) 90 Anti-Gliadin Antibody 85 Peroxidase 80 300 350 400 450 500 550 600 650 700 750 Wavelength (nm) Antigen **Light Source** Gliadin Overlay Cladding Spectrometer Core •••• **Tapered Fiber** Light Out Light In Holder 200 µm Fiber

Tapered Optical Fiber Biosensor for the Detection of Anti-Gliadin Antibodies" . IEEE Sensors Conference 2007.

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Sensors based on Hollow core fibers

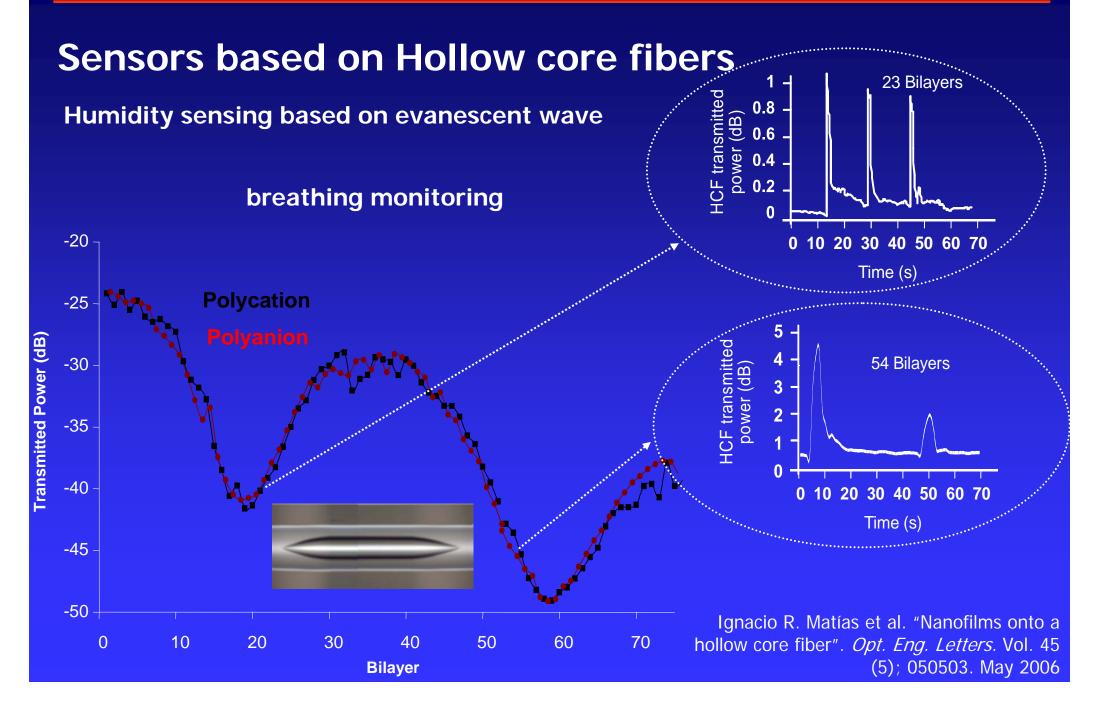
Humidity sensing based on evanescent wave

Spectral characterization

200 400 800 1400 0 600 1000 1200 1600 1800 2000 0∞ Transmitted Optical Power (dB) --- led at 1310nm -5 led at 850nm -10 -15 -20 -25 -30 -35 "Nanofilms on hollow core fiber-60 20 40 80 100 0 based structures: an optical study". Number of bilayers IEEE J. of Light. and Tech. Vol. 24 pp. 2100-2107. May 2006

Thickness of nanofilm (nm)

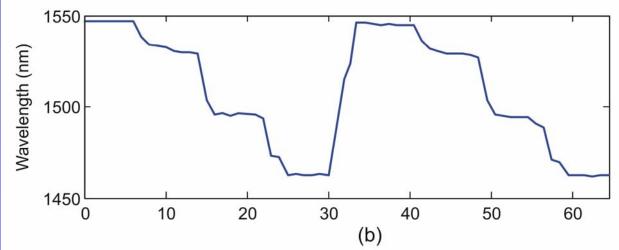
HCF



Summary

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Dovel fiber optic sensing architectures based on sensitive nanofilmsDanostructured coatings on Long Period Gratings: a pH sensorUrg overlagsImage: Image: Im



Optical response of one of the attenuation bands of a LPG coated with [PAH/PAA] coatings when is submitted to pH changes

J. M. Corres, I. Del Villar, I. R. Matias, F. J. Arregui, Optics Letters, 32 (1), 29, 2007

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Optical fiber microgratings

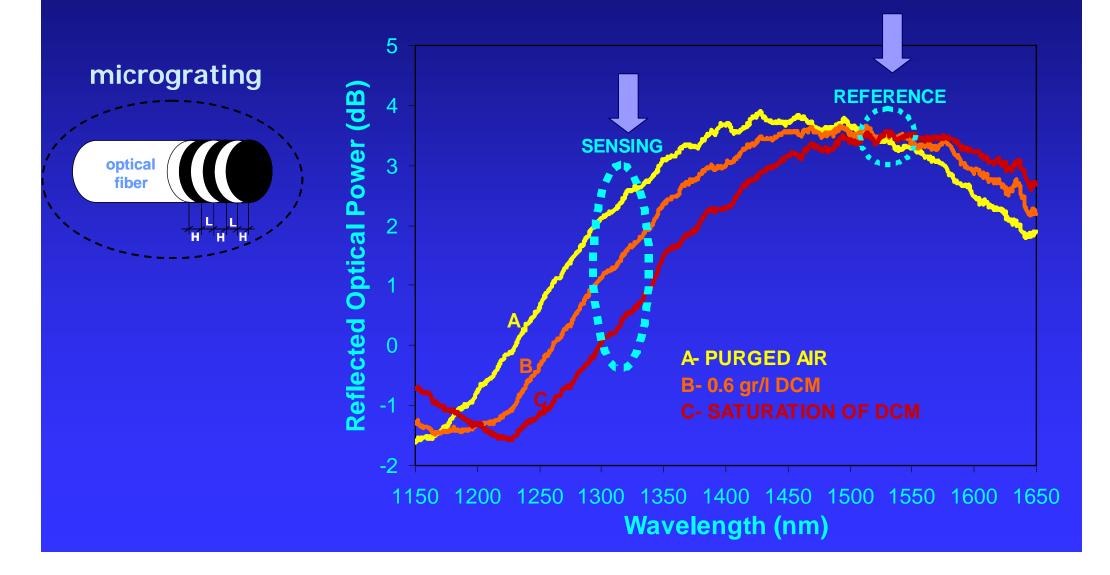
gratings



Fabrication of Microgratings on the Ends of Standard Optical Fibers by the Electrostatic Self-Assembly Monolayer Process. *Optics Letters*, vol. 26 (3); pp. 131-133, 2001.

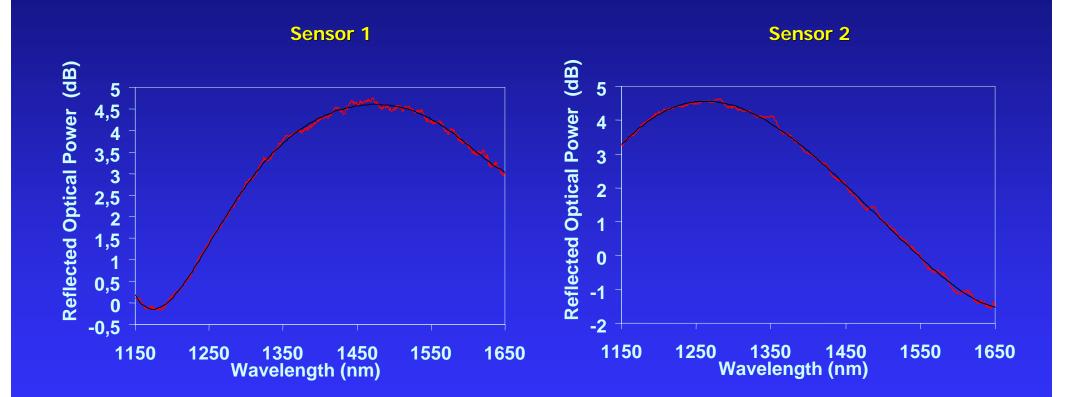
gratings

EXPERIMENTAL RESULTS -VOLATILE ORGANIC COMPOUND SENSOR DICHLOROMETHANE (DCM)





gratings

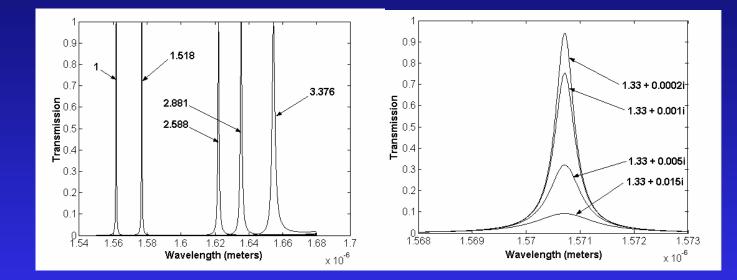


F. J. Arregui, Richard O. Claus, Kristie L. Cooper, Carlos Fdez-Valdivielso and Ignacio R. Matías. "Optical Fiber Gas Sensor Based on Self-Assembled Microgratings". *IEEE Journal of Lightwave Technology*, vol. 19 (12); pp. 1932-1937, 2001.

1D PBG with defects

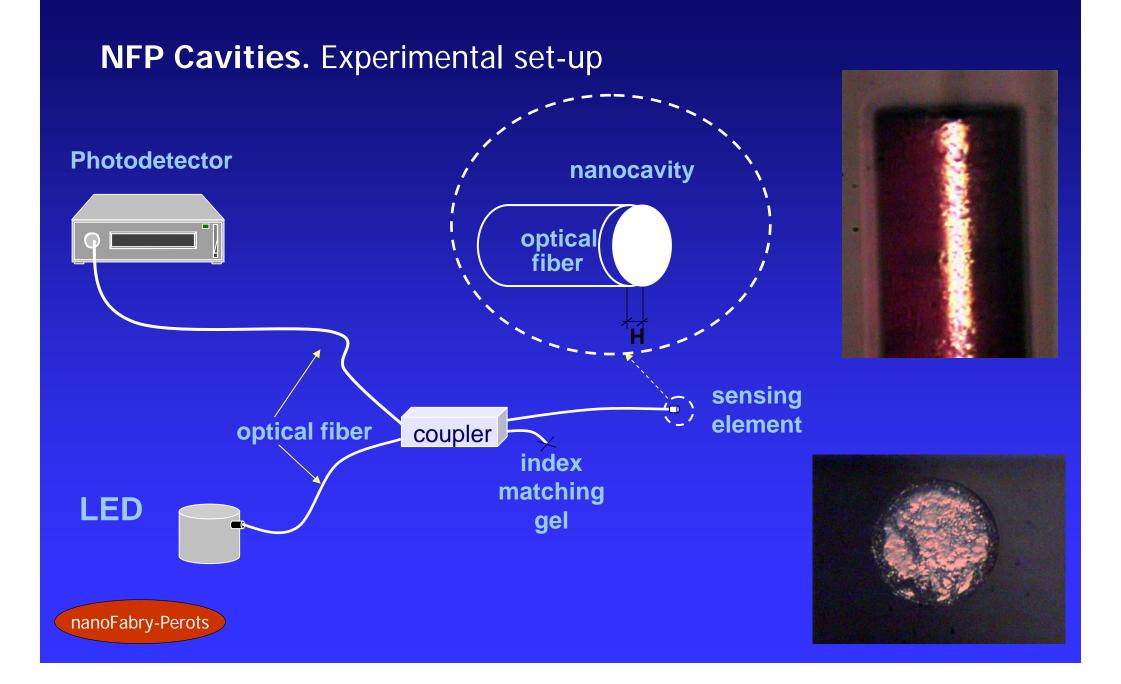
others

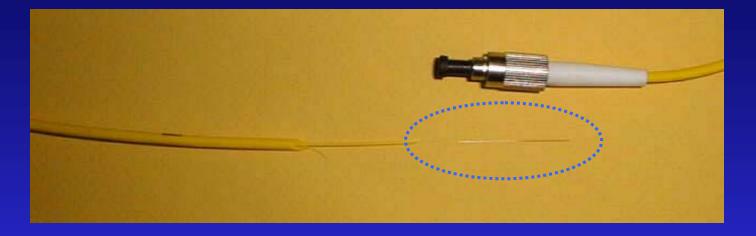
Refractometer



Optics Letters. 28 (13), pp. 1099-1101, 2003

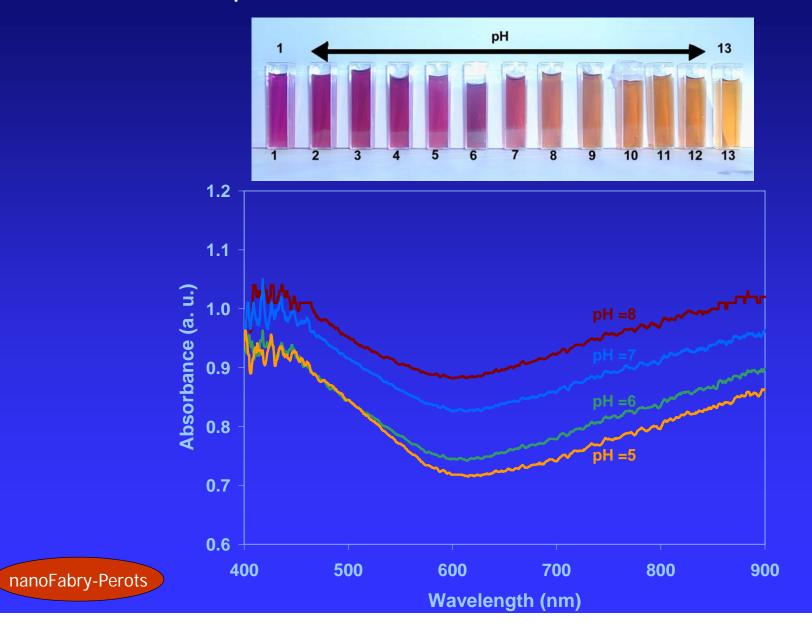
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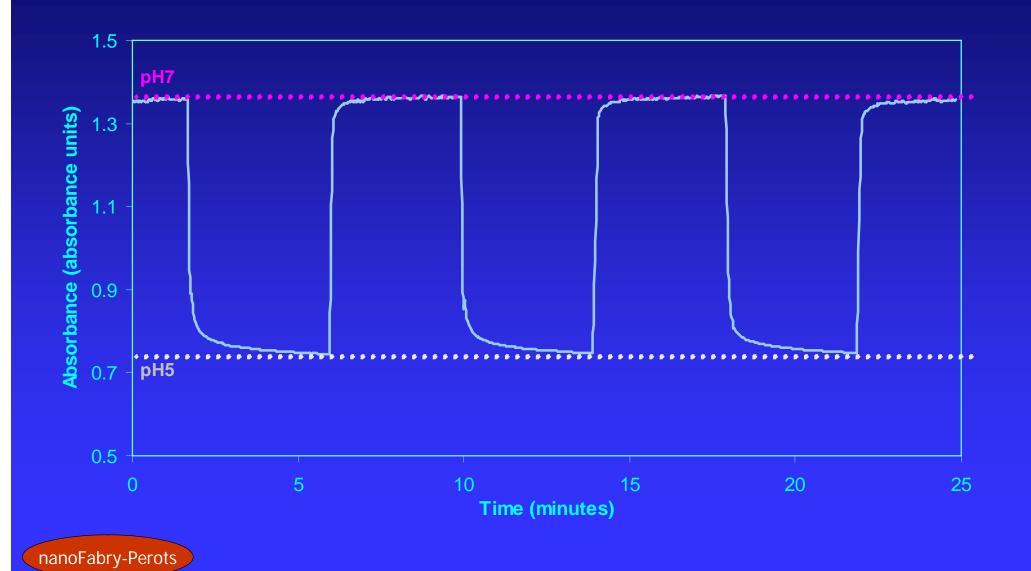




NFP Cavities. pH Sensors

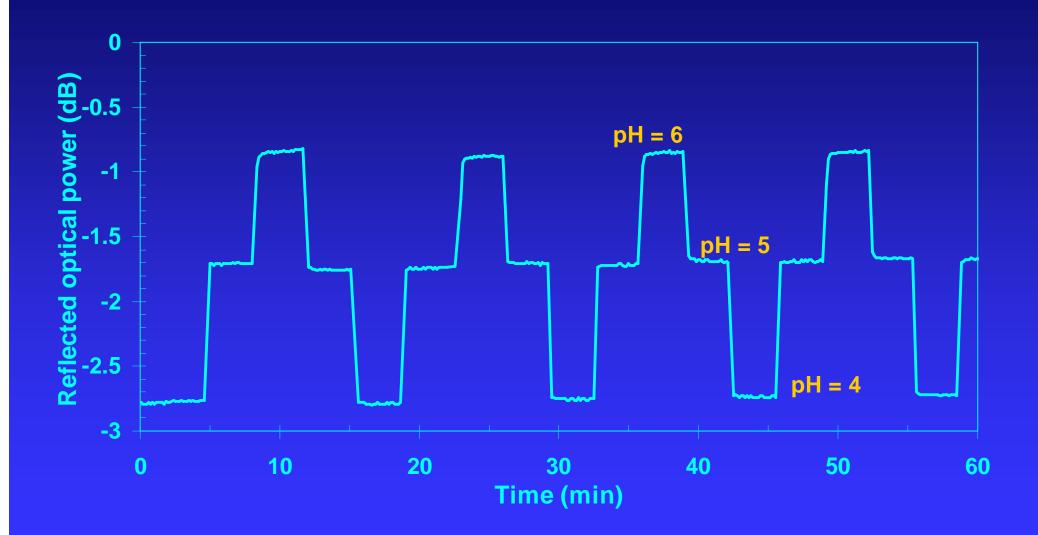


NFP Cavities. pH Sensors



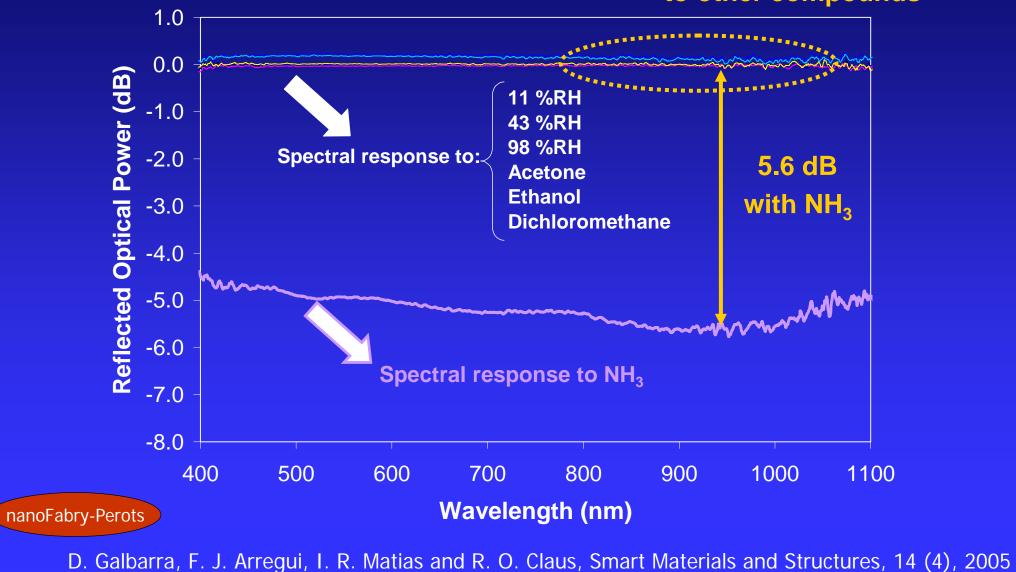
NFP Cavities. pH Sensors

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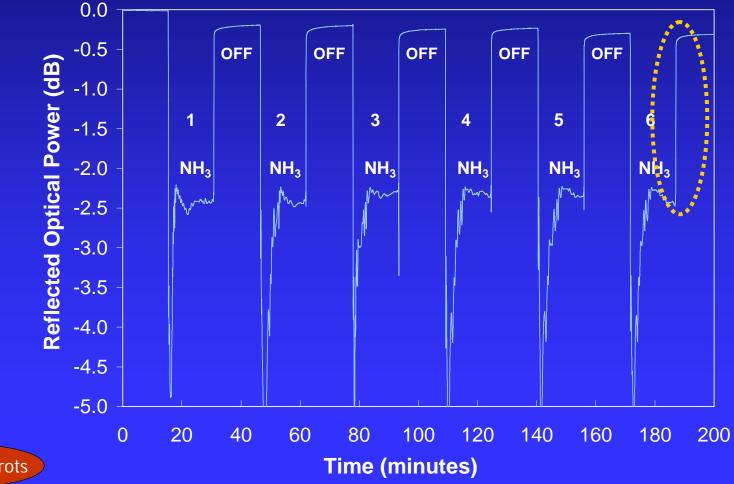
NFP Cavities. Ammonia sensors

< 4% of cross-sensitivity to other compounds



NFP Cavities. Ammonia sensors

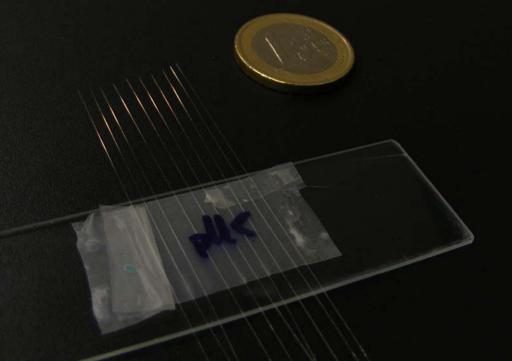
Dynamic response of a 25 bilayers sensor to Ammonia



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NFP Cavities. Ammonia sensors Recovery time < 4 seconds

0.0 Reflected Optical Power (dB) -0.5 -1.0 -1.5 -2.0 -2.5 -3.0 10 15 20 25 30 35 0 5 40 Time (seconds)

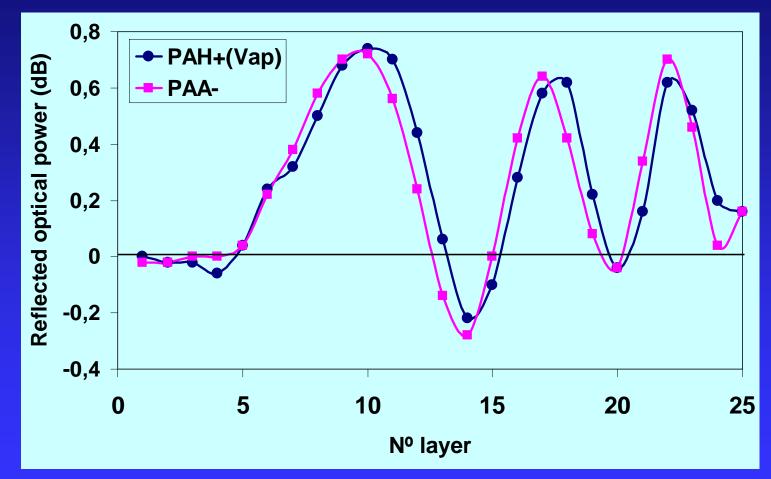


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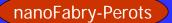
Smart Materials and Structures. Vol. 14; pp. 739-744, 2005.

NFP Cavities. Volatile organic compounds sensors

[Vap+PAH⁺/PAA⁻]



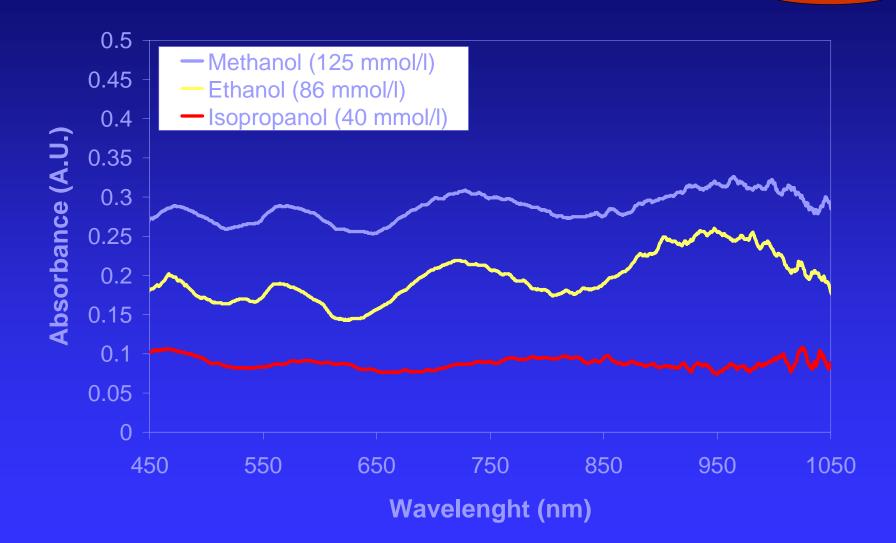




Sensors and Actuators B. Vol. 115 (1); pp. 444-449, 2006

NFP Cavities. Volatile organic compounds sensors

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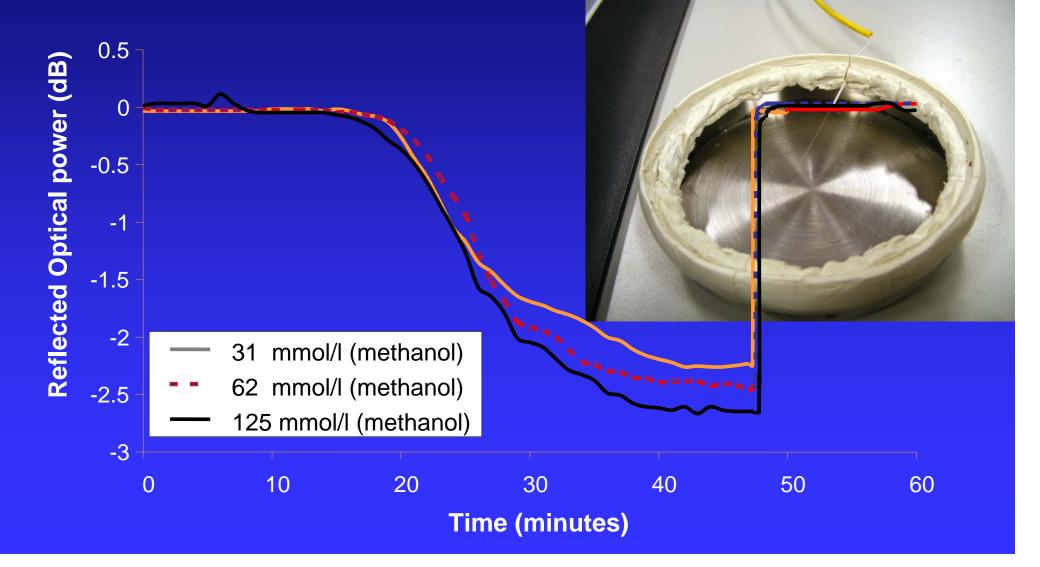


Absorbance spectra of the sensor after 40 minutes exposure

NFP Cavities. Volatile organic compounds sensors

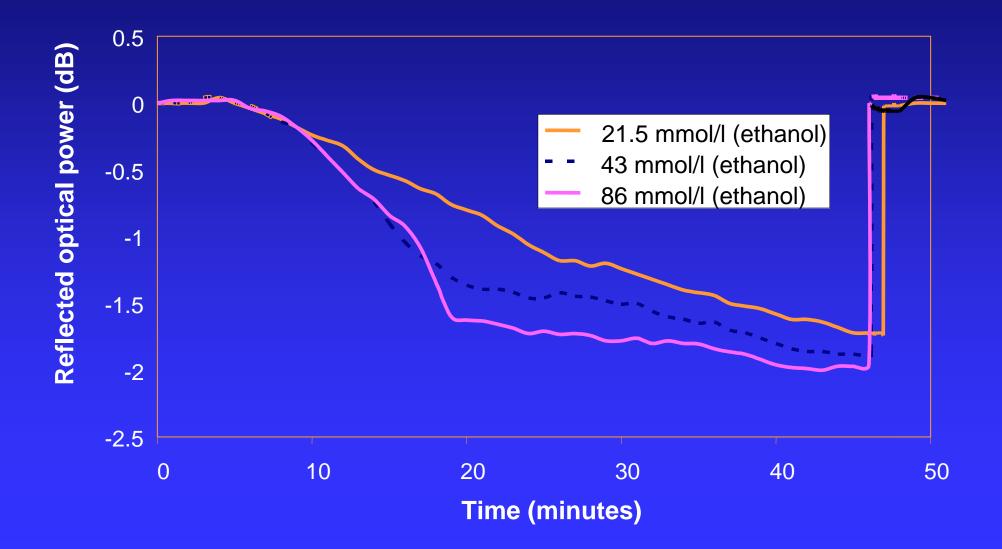
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Response of the sensor for different methanol concentrations

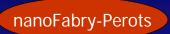


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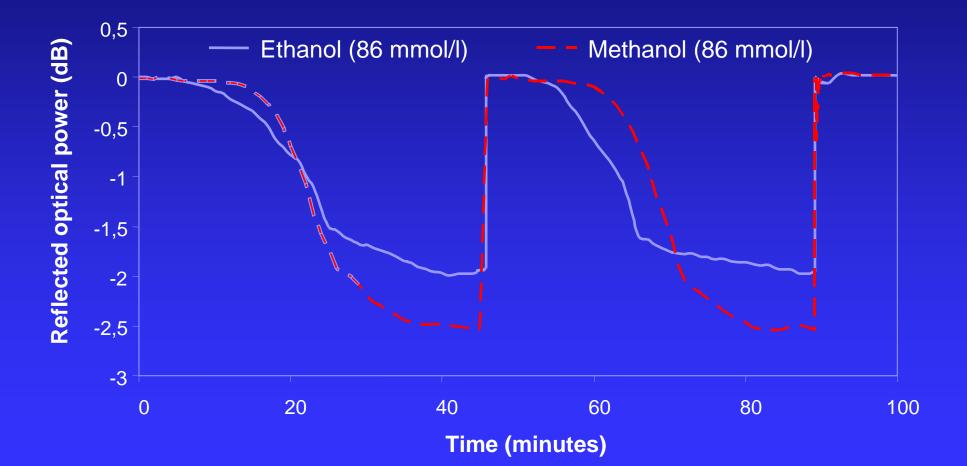
NFP Cavities. Volatile organic compounds sensors Response of the sensor for different ethanol concentrations



NFP Cavities. Volatile organic compounds sensors

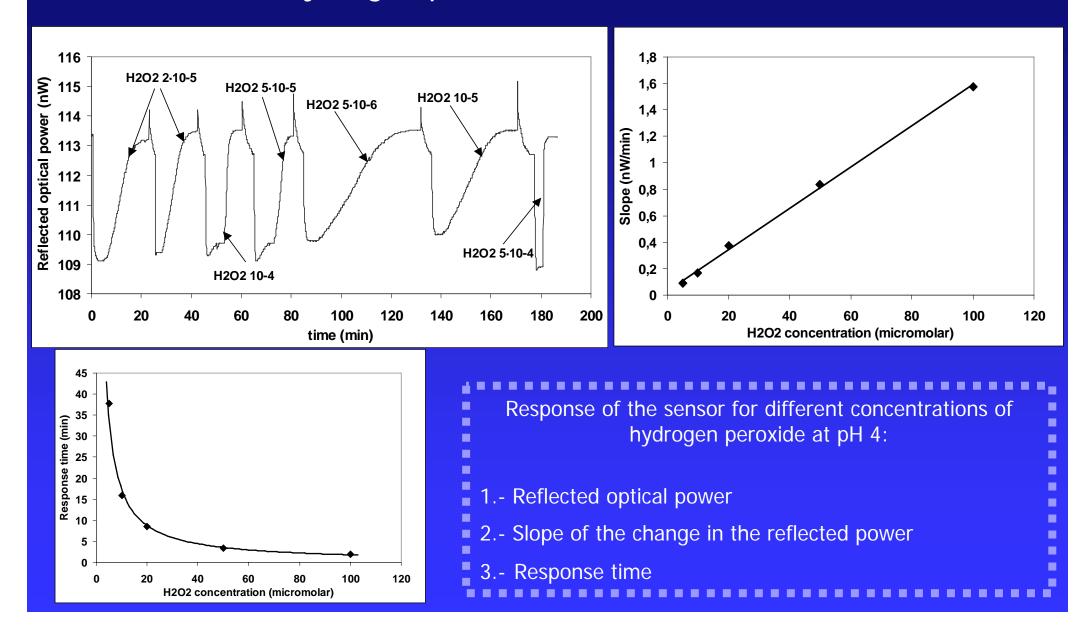


Comparison between ethanol and methanol



NFP Cavities. Hydrogen peroxide sensor

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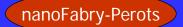
NFP Cavities. Human breathing



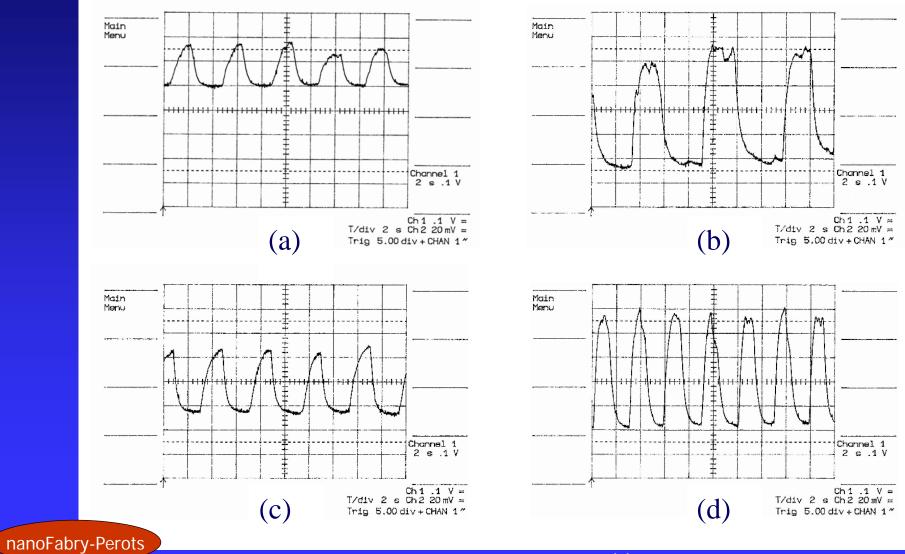


Face mask and sensor

Sensor and opto-electronic units



NFP Cavities. Human breathing



IEICE Transactions on Electronics, vol. E83-C (3); pp. 360-365, 2000

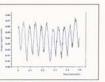
NFP Cavities. Interrogator system for NFP reflexive sensors

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INTRODUCING THE LATEST ADVANCEMENT IN NANOTECHNOLOGY PRODUCT DEVELOPMENT Nano FPTM OPTICAL FIBER-BASED HUMIDITY SENSOR





NanoSonic NanoFP™ optical fiber s

Typical NanoFP¹⁹ optical fiber sensor instrumentation system output data for rapid small variations in local relative humdity at optical fiber sensor tip.

 For use in a wide range of environmental, chemical, and industrial applications and installations.

- Exhibits sub-millisecond response to humidity changes at the distal end of the filter probe.
- Ultrasmall size with ultrafast response speed.

· Environmentally rugged sensing element geometry and coating chemistry



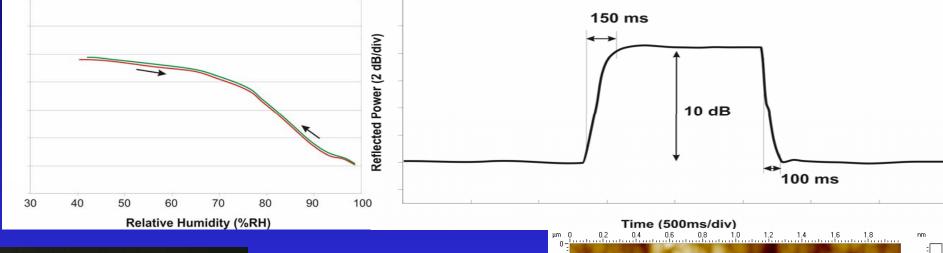
Contact NanoSonic for our competitive prices. Specify NanoFP Humidity probes by filter sensor probe length. NHP-1, one meter: \$199 NHP-2, two meters \$219 NHP-x, x meters, call for price

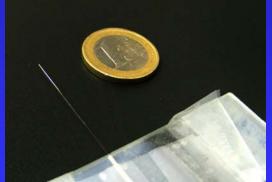
> Email your order to: products@nanosonic.com Telephone: 540-953-1785 • Fax: 540-953-5022 Mailing Address: P.O. Box 618, Christiansburg, Va. 24068

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NFP Cavities. Humidity sensors using silica nano-spheres

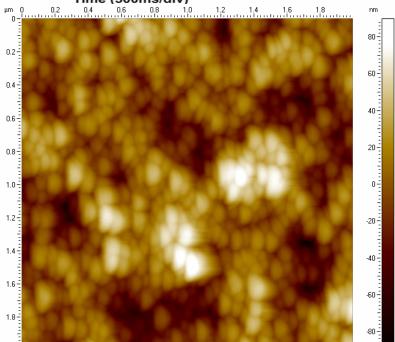




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Caracterization (AFM)

50 nm SiO₂ nanoparticles Contact angle: 5° Surface: Silica



Summary

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CONCLUSIONS

- The Layer-by-Layer Electrostatic Self-Assembly Method has been presented as a useful tool for fabricating nano-structured sensing coatings, not only fiber optic sensors.
- These coatings can be deposited on substrates of different shapes: flat, cylindrical or conical
- Different optical fiber sensors have been already experimentally demonstrated (humidity, volatile organic compounds, ammonia, glucose, etc.) and the possible applications of this technique in the sensing field are very promising.
- The sensors have a very fast response time, can operate at room temperature and it is possible to find a suitable architecture depending on the specific application.
- Several different optical fiber structures to fabricate sensors have been proposed: Tapered ends, Tapered optical fibers, Hollow core fibers, Long period gratings, Optical fiber gratings, NanoFabry-Perot Cavities, 1D PBG with defects, etc.). All of them are feasible to be implemented using ESA technique with different sensing properties and final performances.
- It is possible to design specific sensors for specific applications by varying any of the design parameters: materials, thickness, number of bilayers, structures, etc.

ACKNOWLEDGEMENTS

This is the result of the contribution of many people

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All the people at Nanosonic, Inc www.nanosonic.com



All the people at Virginia Tech Fiber & Electro-Optics RESEARCH CENTER

Virginia Polytechnic INSTITUTE AND STATE UNIVERSITY

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